

# Analyses chimiques quantitatives EDS au MEB par la méthode des f ratios et par la méthode de corrélation

***Pr. Raynald Gauvin, Ph.D.***

Nicolas Brodusch, M.Sc.A

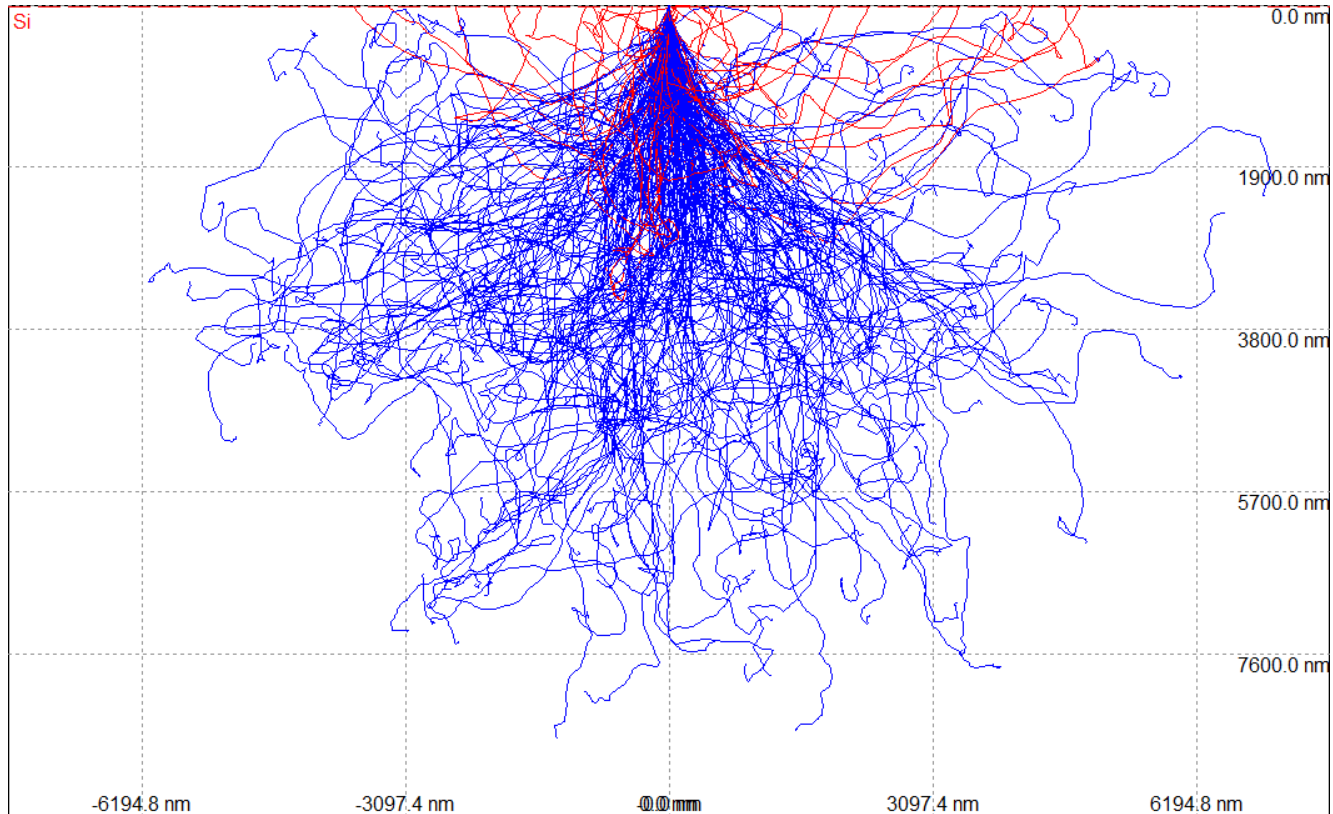


**McGill**

Montréal, Québec,  
Canada.

# CASINO

<https://www.memrg.com/programs-download>



[CASINO: A new Monte Carlo code in C language for electron beam interaction .1. Description of the program](#)

P. Hovington, D. Drouin and R. Gauvin, SCANNING Volume: 19 Issue: 1 Pages: 1-14, 1997

**913 Citations Google Scholar (3/11/25)**

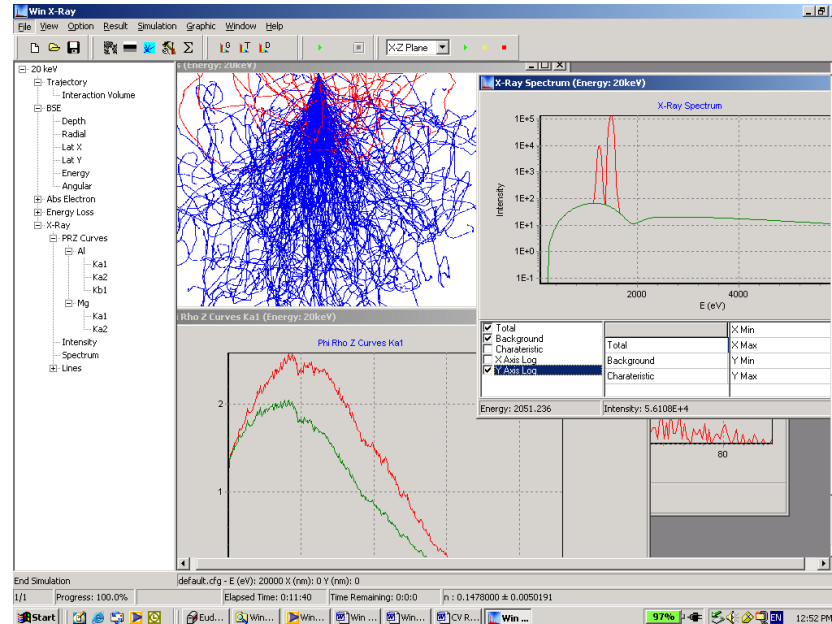
[CASINO V2.42 - A fast and easy-to-use modeling tool for scanning electron microscopy and microanalysis users](#)

D. Drouin, A. R. Couture, D. Joly, and R. Gauvin, SCANNING Volume: 29 Issue: 3 Pages: 92-101, 2007

**1960 Citations Google Scholar (3/11/25)**

# WIN X-Ray

<https://www.memrg.com/programs-download>



Microsc. Microanal. 12, 49–64, 2006  
DOI: 10.1017/S143192760600089

Microscopy AND  
Microanalysis  
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## Win X-ray: A New Monte Carlo Program that Computes X-ray Spectra Obtained with a Scanning Electron Microscope

Raynald Gauvin,<sup>1,\*</sup> Eric Lifshin,<sup>2</sup> Hendrix Demers,<sup>1</sup> Paula Horny,<sup>1</sup> and Helen Campbell<sup>1</sup>

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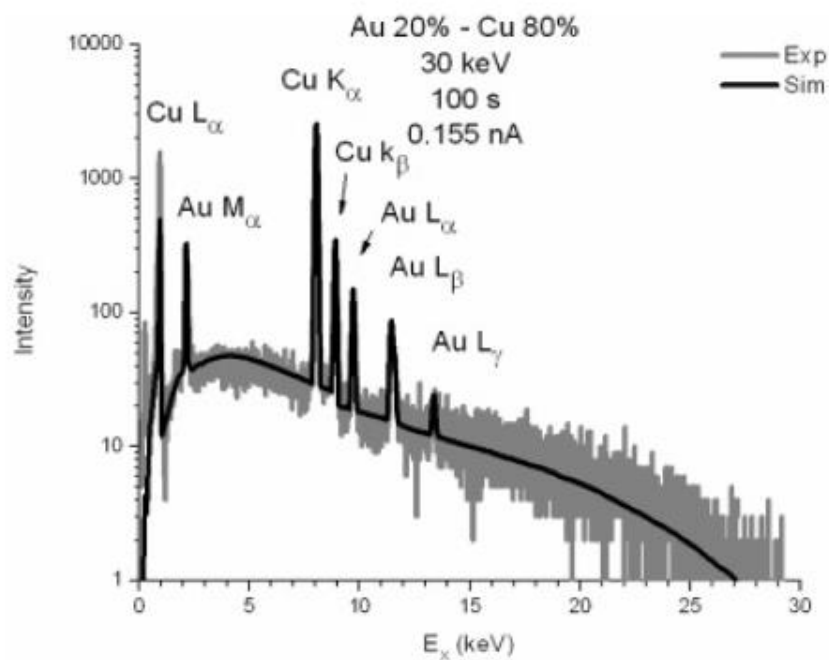


Figure 16. Comparison between a simulated (Sim) and a measured (Exp) Au (20 wt%)–Cu (80 wt%) X-ray spectrum obtained at 30 keV. See the text for details.

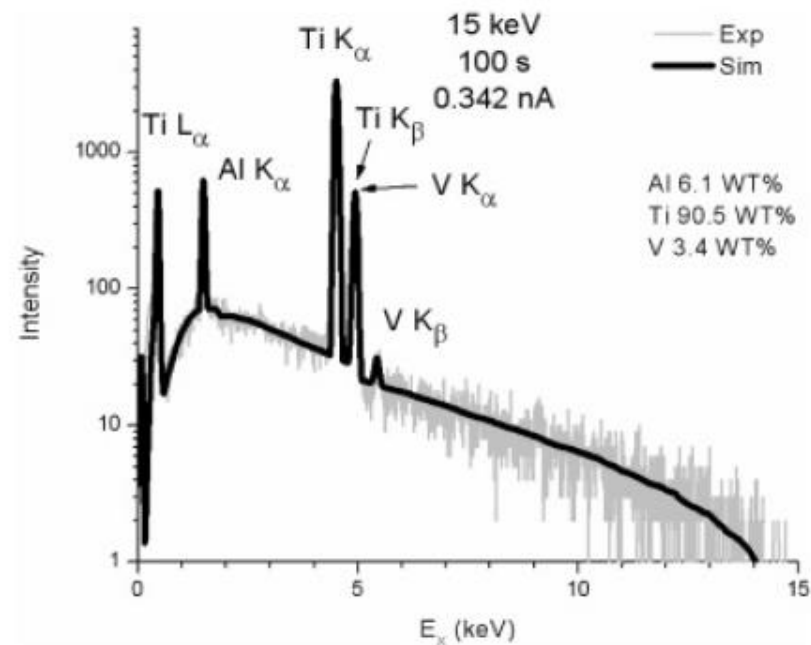
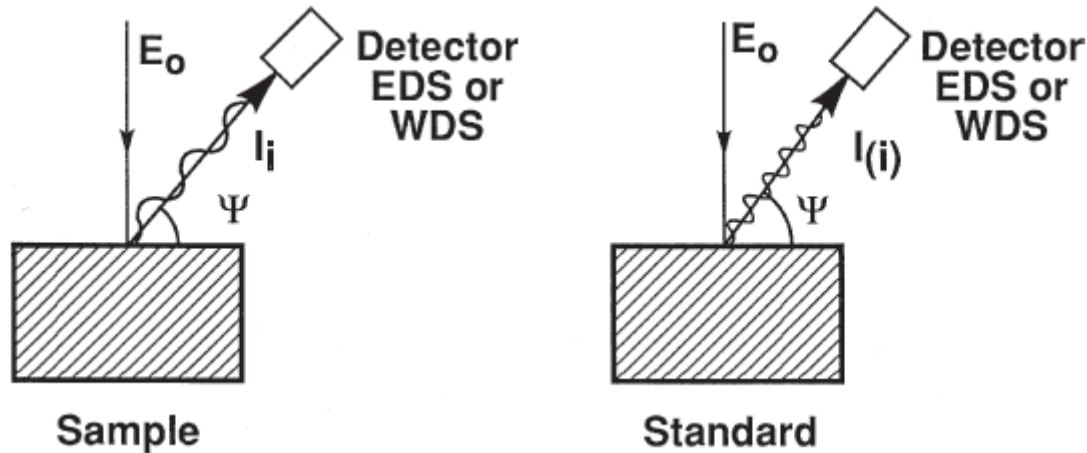


Figure 18. Comparison between a simulated (Sim) and a measured (Exp) Ti (90.5 wt%)–Al (6.1 wt%)–V (3.4 wt%) X-ray spectrum obtained at 15 keV. See the text for details.



# Microanalyse Quantitative par Rayons-X - Étalons



Les mesures d'intensité, tant pour l'échantillon que pour l'étalon, sont effectuées dans des conditions identiques : courant et durée d'acquisition identiques.

Les échantillons doivent présenter une composition homogène.

Les échantillons doivent avoir une surface plane.

# Microanalyse quantitative par Rayons X

$$\frac{C_i}{C_{(i)}} = Z_i A_i F_i \frac{I_i}{I_{(i)}}$$

- Meilleure méthode chimique quantitative, précisions de 1 % obtenues sur la microsonde électronique.
- Les facteurs de correction ZAF sont obtenus à l'aide de modèles analytiques basés sur des simulations de Monte Carlo.

# Pouchou Database (1988)

## 820 K ratios mesurés

1 - Analysed element (A)

2 - Line

3 - Companion (B)

4 - Accelerating voltage

5 - Weight fraction of A

6 - K-ratio of A

7 - X-ray take-off angle

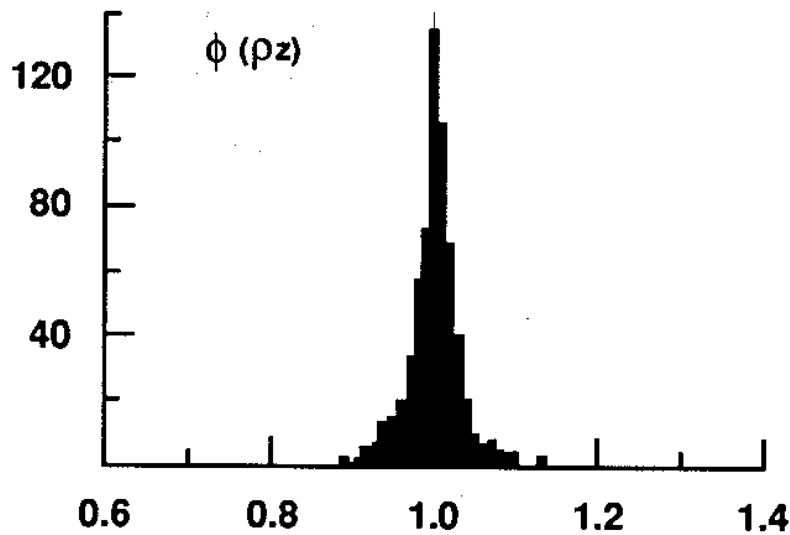
$$K_i = \frac{I_i}{I_{(i)}}$$

|    | 1  | 2  | 3  | 4    | 5     | 6     | 7    |
|----|----|----|----|------|-------|-------|------|
| 1  | Al | Ka | Fe | 20.0 | .2410 | .1240 | 52.5 |
| 2  | Al | Ka | Fe | 25.0 | .2410 | .0980 | 52.5 |
| 3  | Al | Ka | Fe | 30.0 | .2410 | .0830 | 52.5 |
| 4  | Fe | Ka | Al | 20.0 | .7590 | .7360 | 52.5 |
| 5  | Fe | Ka | Al | 25.0 | .7590 | .7420 | 52.5 |
| 6  | Fe | Ka | Al | 30.0 | .7590 | .7480 | 52.5 |
| 7  | Fe | Ka | S  | 10.0 | .4660 | .4060 | 75.0 |
| 8  | Fe | Ka | S  | 12.0 | .4660 | .4210 | 75.0 |
| 9  | Fe | Ka | S  | 15.0 | .4660 | .4250 | 75.0 |
| 10 | Fe | Ka | S  | 20.0 | .4660 | .4250 | 75.0 |
| 11 | Fe | Ka | S  | 25.0 | .4660 | .4220 | 75.0 |
| 12 | Fe | Ka | S  | 30.0 | .4660 | .4190 | 75.0 |
| 13 | Al | Ka | B  | 4.0  | .5551 | .5150 | 40.0 |
| 14 | Al | Ka | B  | 6.0  | .5551 | .5178 | 40.0 |
| 15 | Al | Ka | B  | 8.0  | .5551 | .5188 | 40.0 |
| 16 | Al | Ka | B  | 10.0 | .5551 | .5200 | 40.0 |
| 17 | Al | Ka | B  | 12.0 | .5551 | .5198 | 40.0 |
| 18 | Al | Ka | B  | 15.0 | .5551 | .5170 | 40.0 |
| 19 | Al | Ka | B  | 20.0 | .5551 | .5130 | 40.0 |
| 20 | Al | Ka | B  | 25.0 | .5551 | .5080 | 40.0 |
| 21 | Al | Ka | B  | 30.0 | .5551 | .5030 | 40.0 |
| 22 | Al | Ka | B  | 4.0  | .1722 | .1500 | 40.0 |
| 23 | Al | Ka | B  | 6.0  | .1722 | .1502 | 40.0 |
| 24 | Al | Ka | B  | 8.0  | .1722 | .1503 | 40.0 |
| 25 | Al | Ka | B  | 10.0 | .1722 | .1503 | 40.0 |

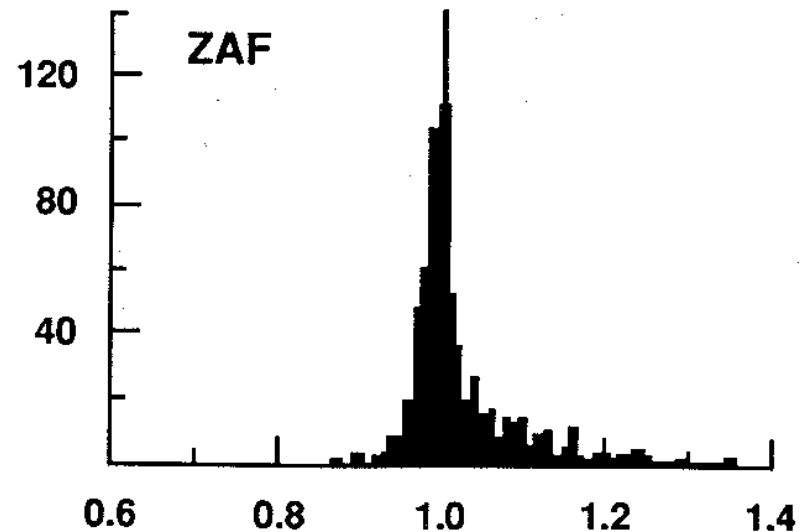
|    | 1  | 2  | 3 | 4    | 5     | 6     | 7    |
|----|----|----|---|------|-------|-------|------|
| 26 | Al | Ka | B | 12.0 | .1722 | .1503 | 40.0 |
| 27 | Al | Ka | B | 15.0 | .1722 | .1504 | 40.0 |
| 28 | Al | Ka | B | 20.0 | .1722 | .1495 | 40.0 |
| 29 | Al | Ka | B | 25.0 | .1722 | .1490 | 40.0 |
| 30 | Al | Ka | B | 30.0 | .1722 | .1455 | 40.0 |
| 31 | Si | Ka | B | 4.0  | .4780 | .4465 | 40.0 |
| 32 | Si | Ka | B | 6.0  | .4780 | .4528 | 40.0 |
| 33 | Si | Ka | B | 8.0  | .4780 | .4580 | 40.0 |
| 34 | Si | Ka | B | 10.0 | .4780 | .4622 | 40.0 |
| 35 | Si | Ka | B | 12.0 | .4780 | .4658 | 40.0 |
| 36 | Si | Ka | B | 15.0 | .4780 | .4696 | 40.0 |
| 37 | Si | Ka | B | 20.0 | .4780 | .4738 | 40.0 |
| 38 | Si | Ka | B | 25.0 | .4780 | .4758 | 40.0 |
| 39 | Si | Ka | B | 30.0 | .4780 | .4760 | 40.0 |
| 40 | Si | Ka | B | 4.0  | .3143 | .2900 | 40.0 |
| 41 | Si | Ka | B | 6.0  | .3143 | .2940 | 40.0 |
| 42 | Si | Ka | B | 8.0  | .3143 | .2978 | 40.0 |
| 43 | Si | Ka | B | 10.0 | .3143 | .3002 | 40.0 |
| 44 | Si | Ka | B | 12.0 | .3143 | .3036 | 40.0 |
| 45 | Si | Ka | B | 15.0 | .3143 | .3072 | 40.0 |
| 46 | Si | Ka | B | 20.0 | .3143 | .3120 | 40.0 |
| 47 | Si | Ka | B | 25.0 | .3143 | .3140 | 40.0 |
| 48 | Si | Ka | B | 30.0 | .3143 | .3156 | 40.0 |
| 49 | Ti | Ka | B | 6.0  | .8322 | .7922 | 40.0 |
| 50 | Ti | Ka | B | 8.0  | .8322 | .7937 | 40.0 |

# Quantitative X-Ray Microanalysis

## Pouchou Data Base (1988)



a  $k'/k$



b  $k'/k$

$$K_i = \frac{I_i}{I_{(i)}}, K' \text{ calculé}, K \text{ mesuré}$$

# Comparaison

## Pouchou Database (1991)

| Procedure            | 826 Analyses |          | 577 Analyses<br>Effect of Z<br>predominant |          | 242 Analyses<br>Absorption<br>predominant |          |
|----------------------|--------------|----------|--|----------|---|----------|
|                      | <i>m</i>     | <i>s</i> | <i>m</i>                                   | <i>s</i> | <i>m</i>                                  | <i>s</i> |
| XPP                  | 0.9997       | 1.79%    | 0.9983                                     | 1.58%    | 1.0023                                    | 2.17%    |
| PAP                  | 0.9982       | 1.91%    | 0.9975                                     | 1.60%    | 0.9993                                    | 2.50%    |
| Love-Scott           | 0.9915       | 2.59%    | 0.9941                                     | 1.79%    | 0.9845                                    | 3.79%    |
| Tanuma-Nagashima     | 0.9917       | 2.73%    | 0.9893                                     | 2.05%    | 0.9967                                    | 3.85%    |
| Bastin 861           | 1.0090       | 2.92%    | 1.0138                                     | 2.84%    | 0.9976                                    | 2.83%    |
| ZAF f(x) Heinrich    | 0.9850       | 2.74%    | 0.9881                                     | 2.01%    | 0.9765                                    | 3.84%    |
| ZAF Philibert simpl. | 0.9999       | 4.05%    | 0.9854                                     | 1.96%    | 1.0339                                    | 5.50%    |
| ZAF Ruste-Zeller     | 1.0089       | 4.21%    | 0.9958                                     | 2.02%    | 1.0401                                    | 6.07%    |

**Win X-Ray**

**1.002**

**2.74%**

**0.99**

**2.62%**

**1.01**

**2.69%**

# Comparaison

## Pouchou Database (1991) Borures

| Procedure                | $\mu/\rho$ | $k(\text{calculated})/k(\text{experimental})$ |                    |
|--------------------------|------------|---|--------------------|
|                          |            | Ave.  | Standard Deviation |
| PAP                      | P          | 1.0075  | 3.95               |
| XPP                      | P          | 1.0106  | 4.76               |
| Bastin 861               | B          | 1.0080  | 5.17               |
| Bastin 861               | P          | 1.0162  | 6.25               |
| ZAF Ruste-Zeller         | P          | 1.0139  | 9.59               |
| Love-Scott quadrilateral | P          | 1.0148  | 12.24              |
| ZAF + $f(\chi)$ Heinrich | P          | 1.0657  | 14.25              |
| Tanuma-Nagashima         | P          | 1.1018  | 17.51              |
| ZAF Philibert simplified | P          | 1.1433  | 19.72              |

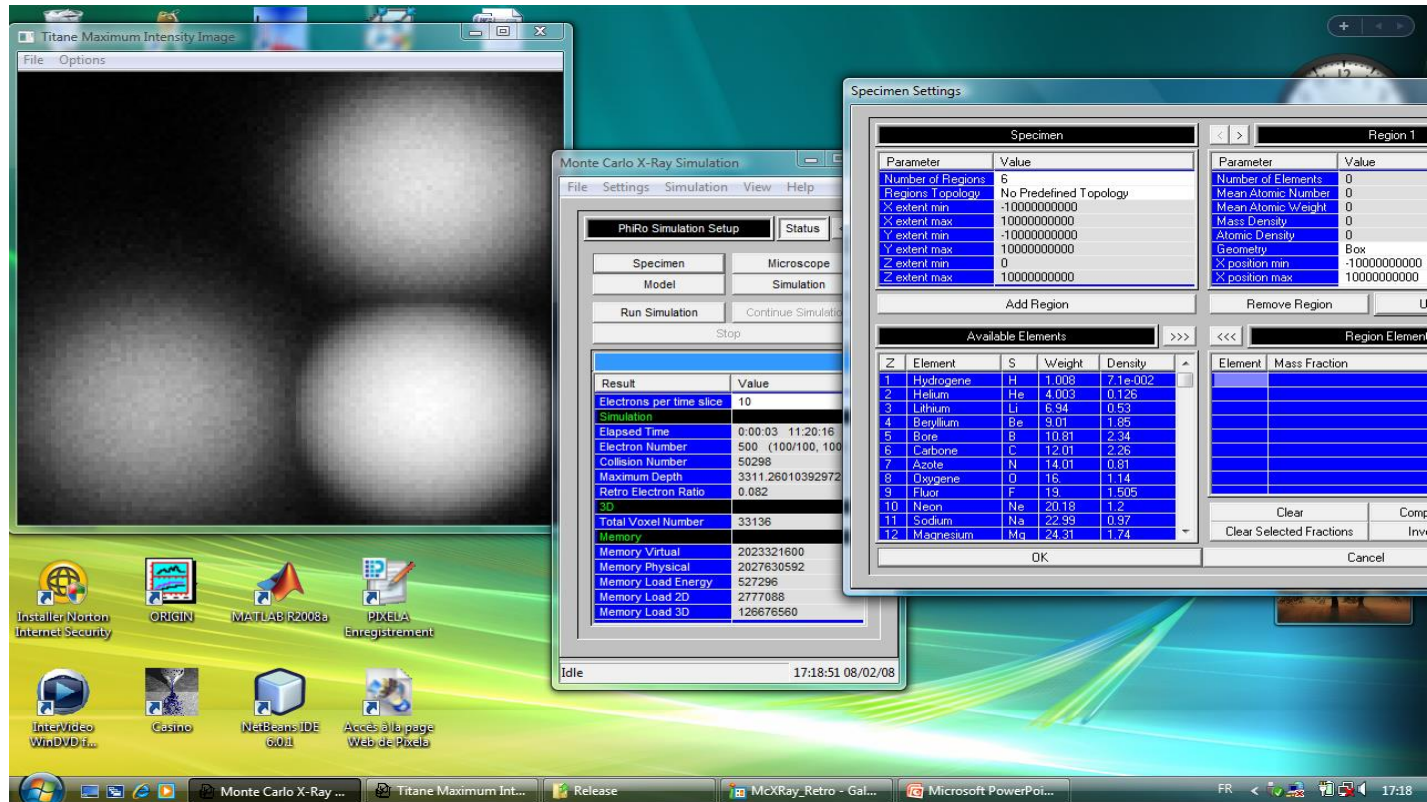
Win X-Ray

0.999

1.77%

# MC X-Ray: Complex Geometries

<https://www.memrg.com/programs-download>



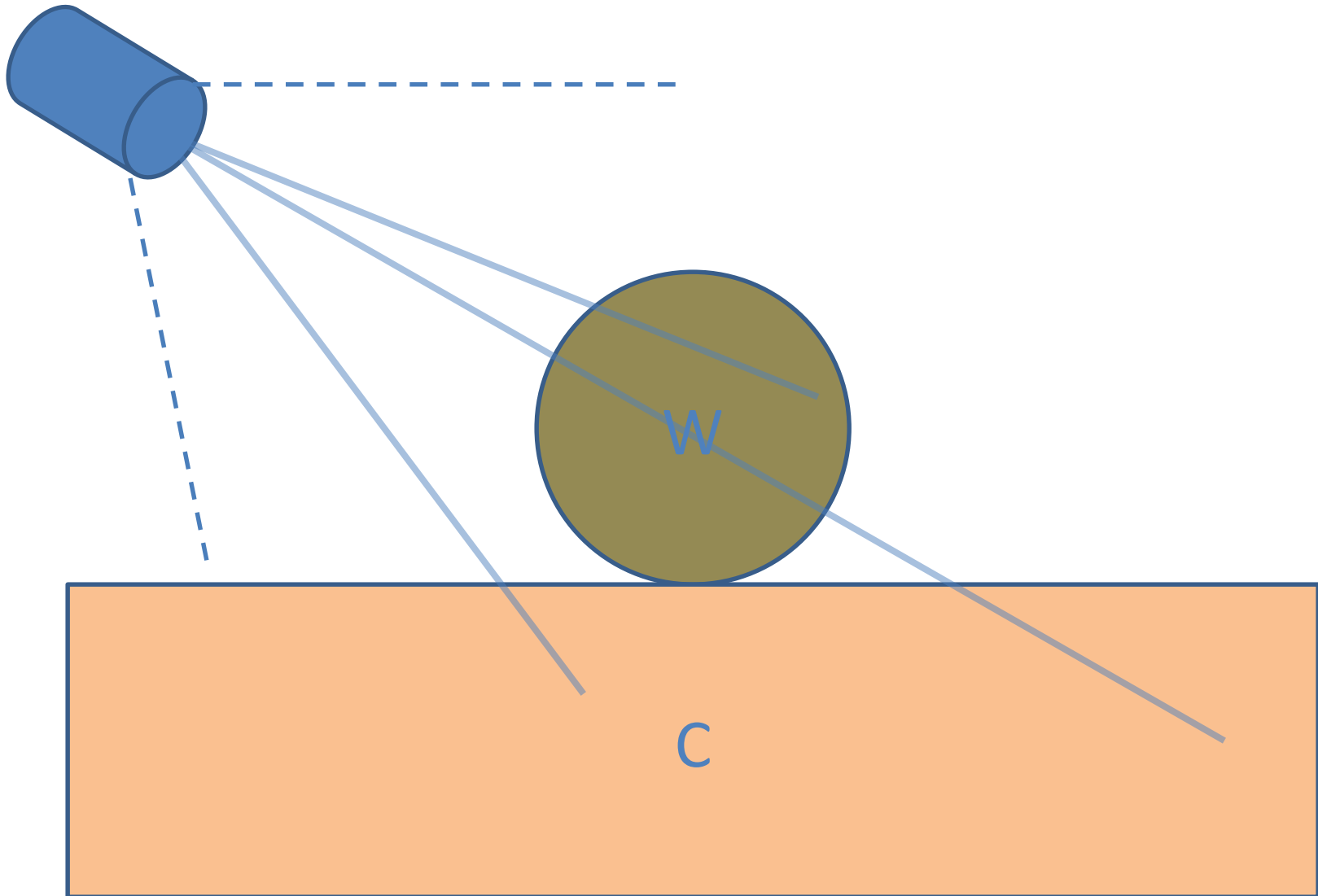
488  
doi: 10.1017/S1431927609092423

Microsc Microanal 15(Suppl 2), 2009  
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MC X-Ray, a New Monte Carlo Program for Quantitative X-Ray Microanalysis of Real Materials

Raynald Gauvin and Pierre Michaud

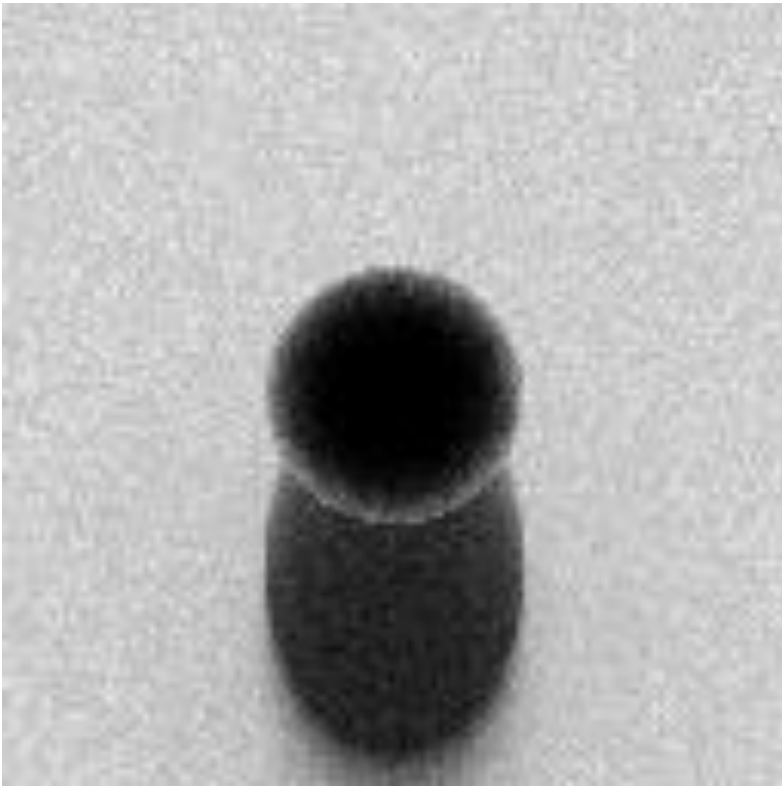
Sphère de 1  $\mu\text{m}$  de W sur C,  
20 keV, 40° TOA



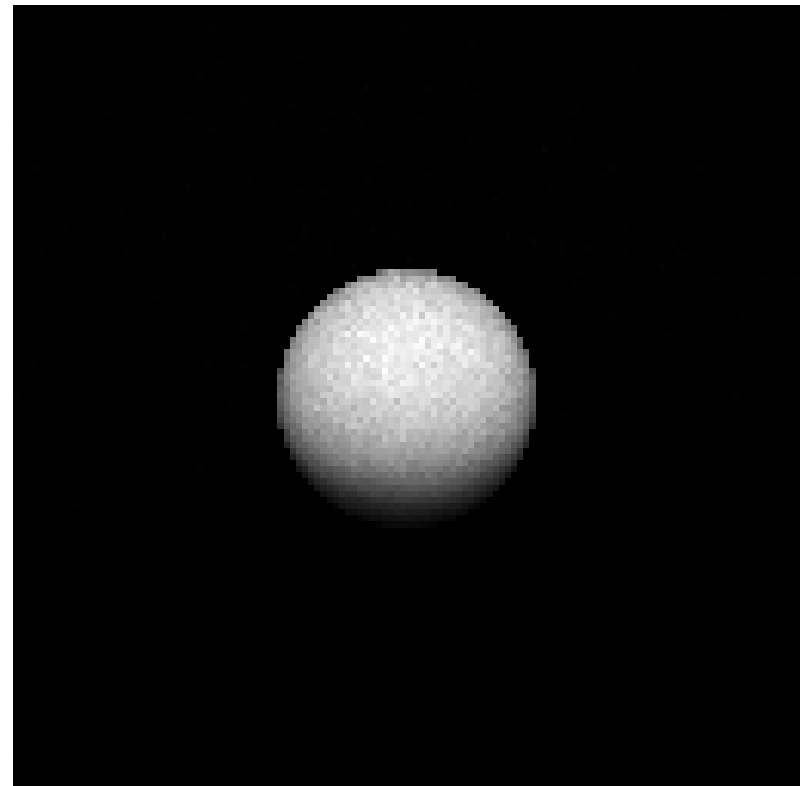


# Sphère de 1 $\mu\text{m}$ de W sur C, 20 keV, 40° TOA

C K $\alpha$





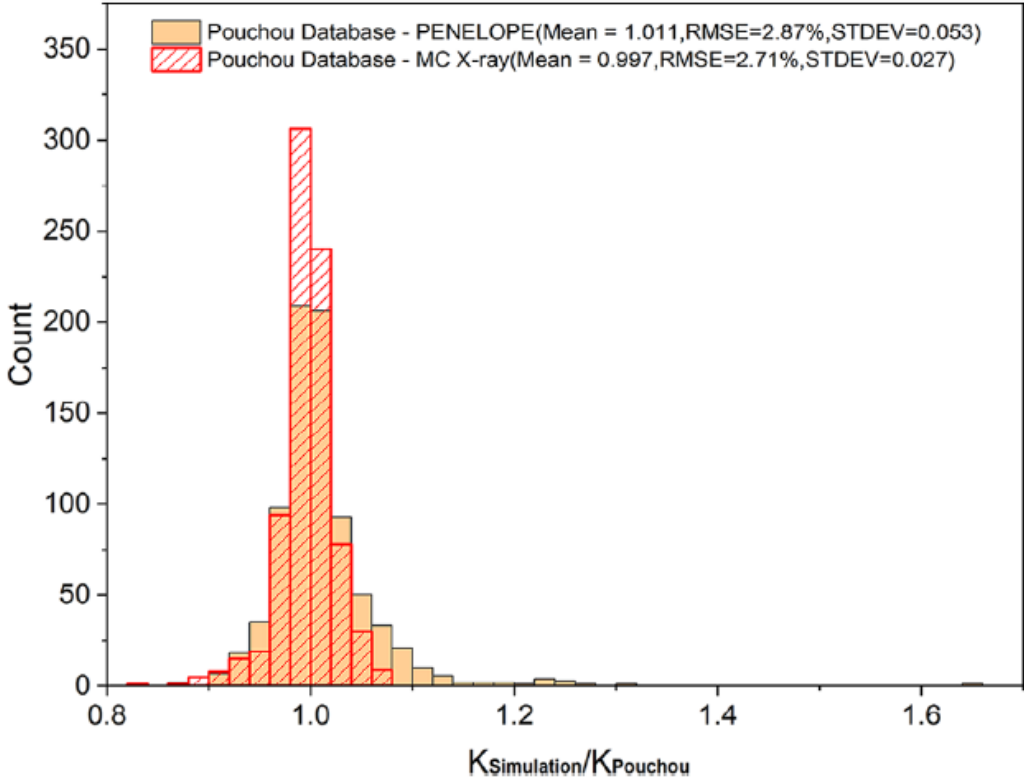
W M $\alpha$



ORIGINAL ARTICLE

# Comparison of two Monte Carlo approaches for homogeneous bulk samples

Dawei Gao  | Yu Yuan | Nicolas Brodusch  | Raynald Gauvin



## Pouchou Data Base

|          | Mean  | Rms (%) |
|----------|-------|---------|
| MC X-Ray | 0.997 | 2.71    |
| PENELOPE | 1.011 | 2.87    |

# Microscopes Électroniques en Balayage à Cathode Froide. Gauvin's Group.

Hitachi SU-8000 (2010)



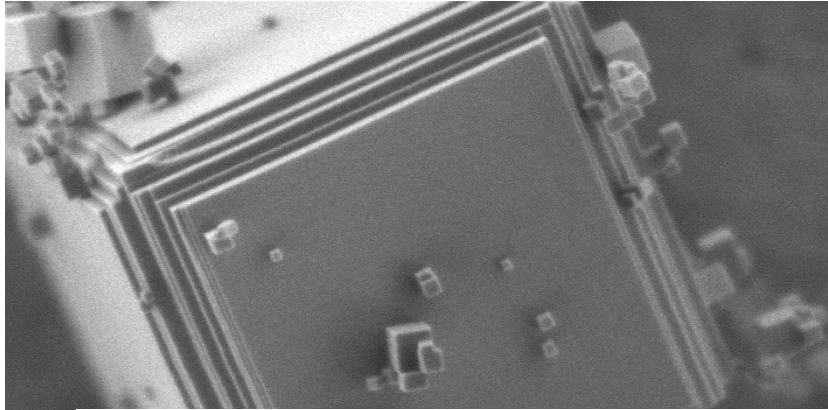
0.5 nm at 30 keV  
2 nm at 0.2 keV

Hitachi SU-8230 (2014)

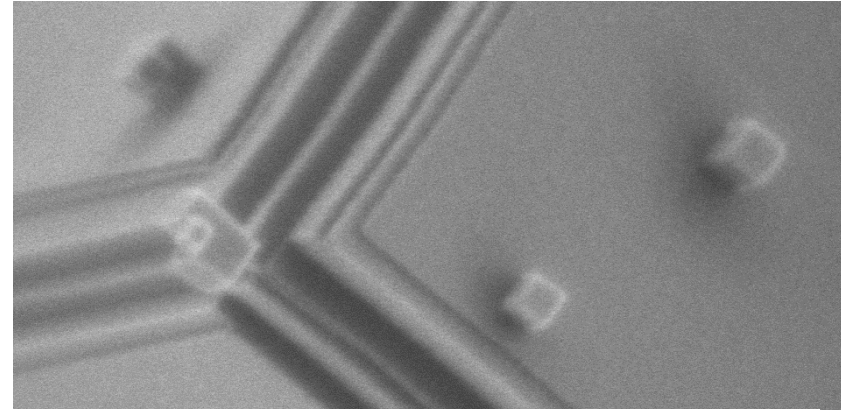


0.4 nm at 30 keV,  
1.8 nm at 0.2 keV

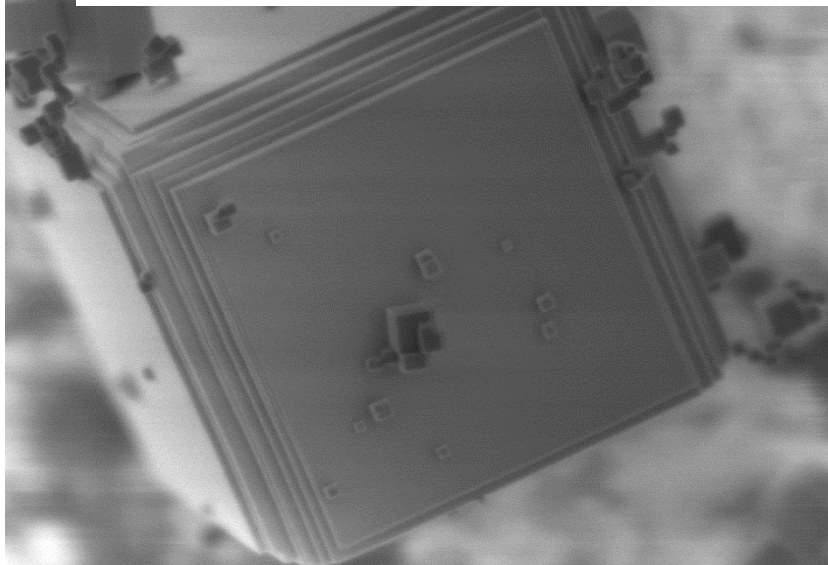
# MgO sur substrat de Al



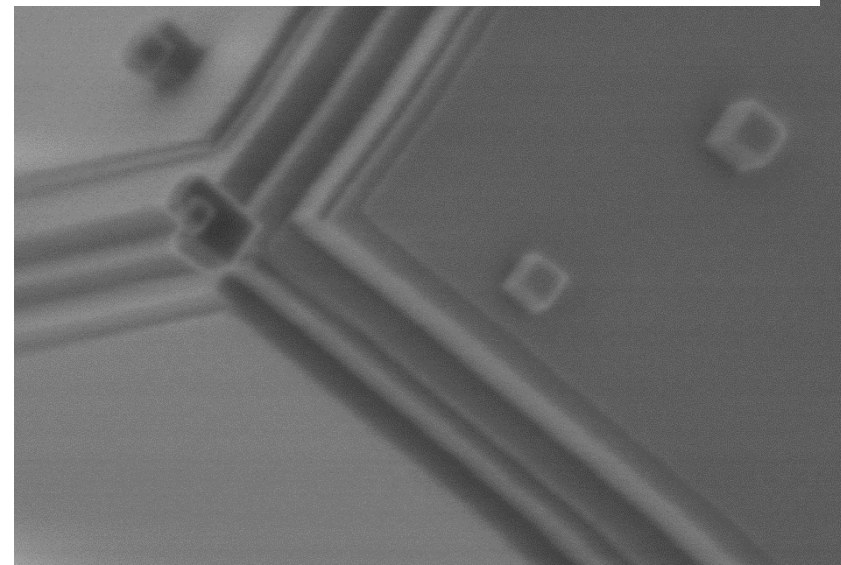
pper detector



Cold-FEG, Meilleure Résolution Spatiale



Top detector



SU8230 0.2kV-D 1.4mm x150k SE(T) 300nm

SU8230 0.2kV-D 1.4mm x500k SE(T) 100nm

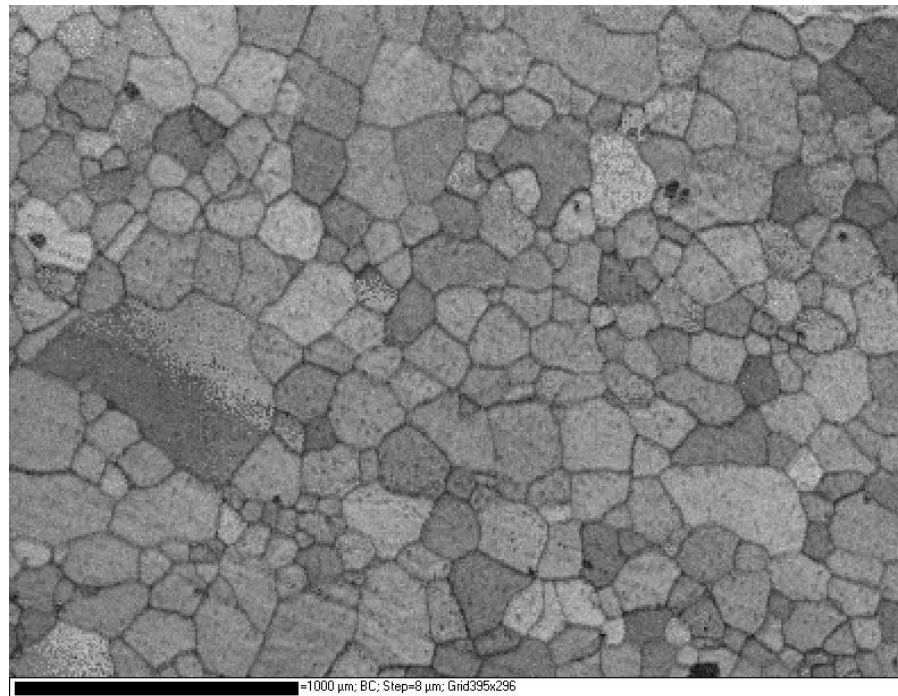


# Electron Backscatter Diffraction Applied to Lithium Sheets Prepared by Broad Ion Beam Milling

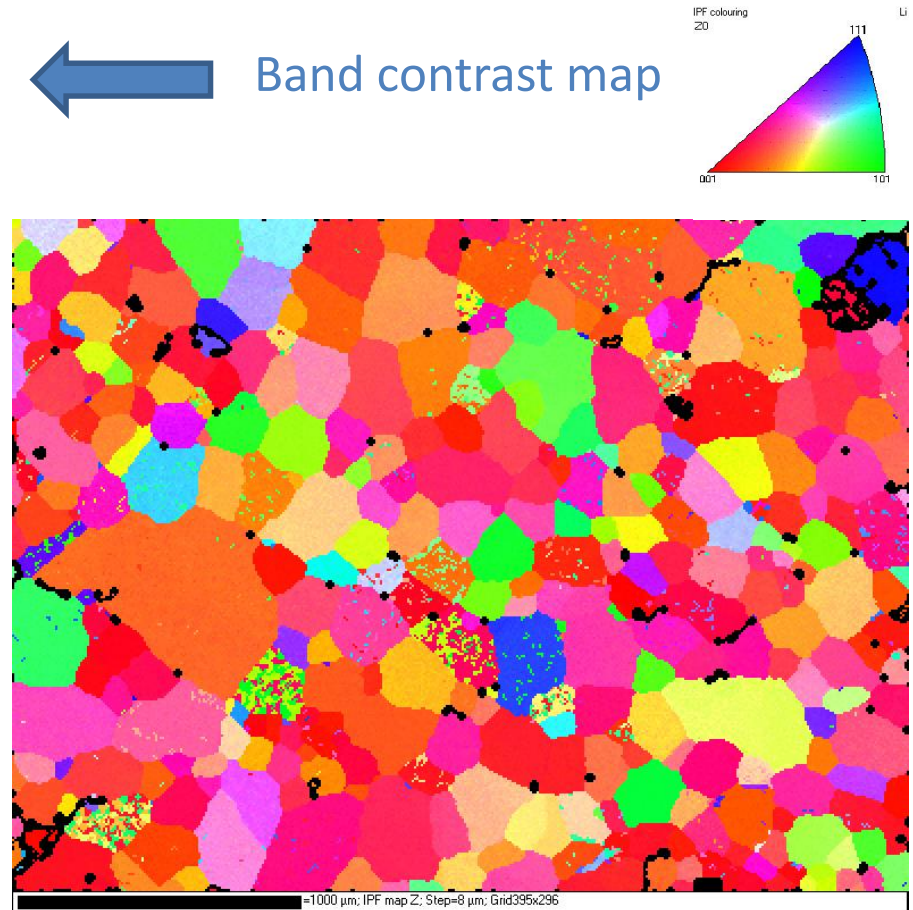
NICOLAS BRODUSCH,<sup>1\*</sup> KARIM ZAGHIB,<sup>2</sup> AND RAYNALD GAUVIN<sup>1</sup>

<sup>1</sup>*Mining and Materials Engineering Department, McGill University, Montréal, Québec, Canada*

<sup>2</sup>*Institut de Recherche d'Hydro-Québec, Varennes, Québec, Canada*



Inverse pole figure map



# X-Max

400000 cps @ 80 mm<sup>2</sup>

In practice



| Detector area               | 20mm <sup>2</sup>   | 50mm <sup>2</sup> | 80mm <sup>2</sup> |
|-----------------------------|---------------------|-------------------|-------------------|
| Resolution (eV):            |                     |                   |                   |
| MnK <sub>α</sub> resolution | 129                 | 129               | 129               |
| Operating angle             | 0° to 45°           |                   |                   |
| Temperature range           | 10°C to 30°C        |                   |                   |
| Altitude                    | Sea level to 1,500m |                   |                   |

# Alliage Mg – Al – Ca

## 3 keV EDS, SU 8000, Oxford X-Max 80

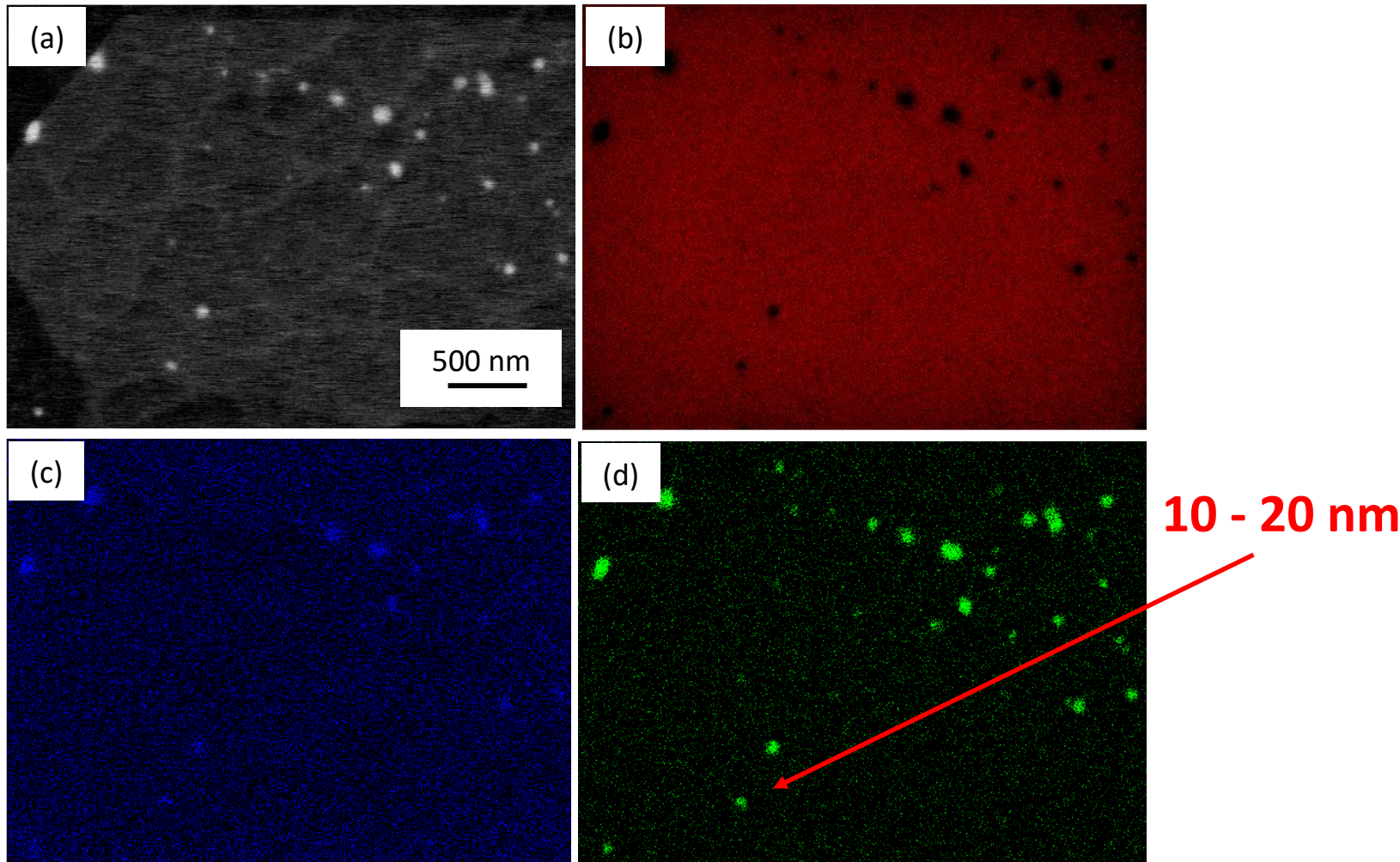
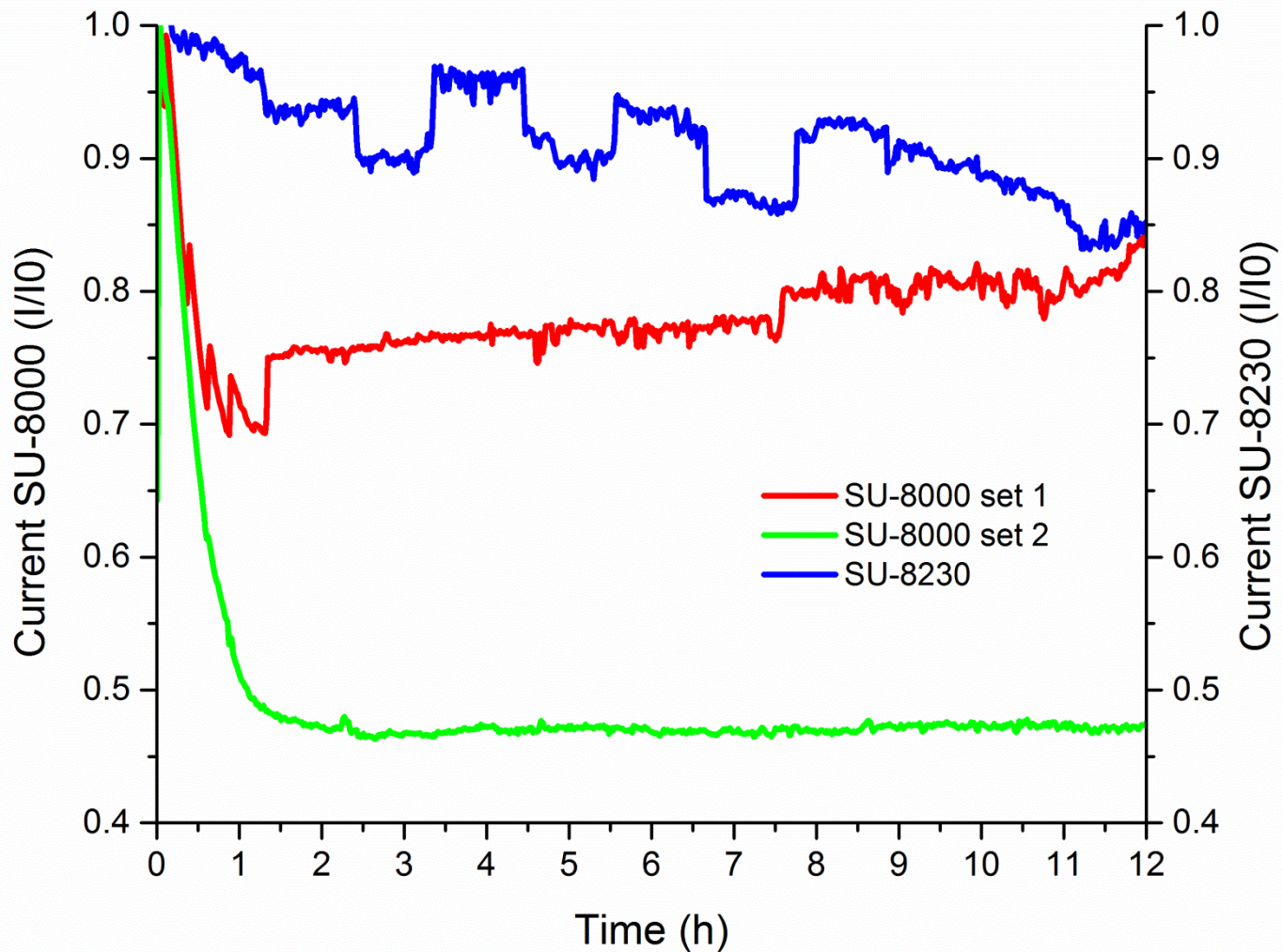


Figure 7. (a) SEM-BSE image, (b) Mg, (c) Al and (Ca) X-ray maps

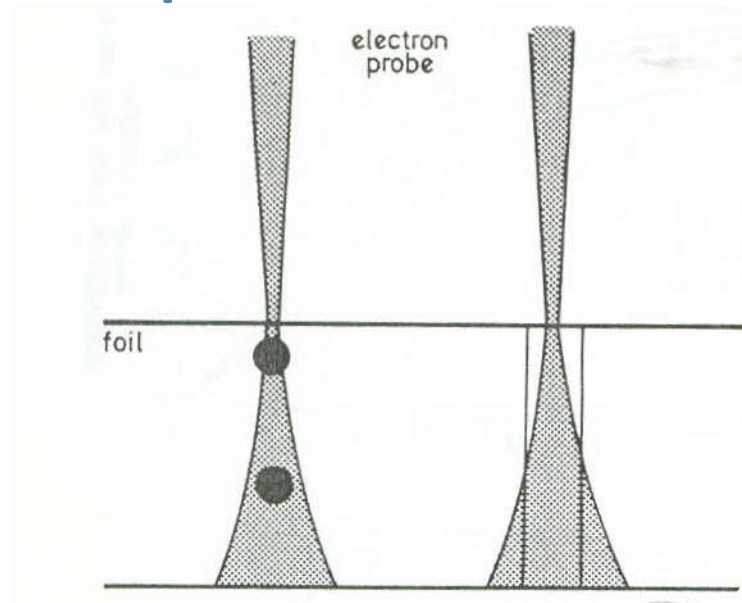


# Courant de faisceau vs Temps





# Microanalyse des Films Minces Sans Absorption et Fluorescence



$$I_A = \left( \frac{\Omega}{4\pi} \right) D_e \frac{Q_A \varpi_A \alpha_A \varepsilon_A}{A_A} N_0 \rho t C_A$$

$$D_e = \frac{it^*}{e}$$

# Cliff et Lorimer (1975)

$$\frac{C_A}{C_B} = K_{AB} \frac{I_A}{I_B}$$

$$C_A + C_B = 1$$

Pas de besoin de mesurer le courant.

Pas de besoin de mesurer l'épaisseur si l'absorption est négligeable.

$K_{AB}$  mesuré expérimentalement.

# Goldstein, Costley, Lorimer et Reed (1977)

$$K_{AB} = \frac{Q_B \varpi_B \alpha_B \varepsilon_B A_A}{Q_A \varpi_A \alpha_A \varepsilon_A A_B}$$

Les facteurs  $K_{AB}$  mesurés expérimentalement  
sont beaucoup plus précis que ceux calculés.

# La méthode des f ratios

$$f_A = \frac{I_A}{I_A + I_B}$$

Microsc. Microanal. 16, 821–830, 2010  
doi:10.1017/S1431927610094018

Microscopy AND  
Microanalysis

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## Development of a New Quantitative X-Ray Microanalysis Method for Electron Microscopy

Paula Horny,<sup>1,2,\*</sup> Eric Lifshin,<sup>3</sup> Helen Campbell,<sup>1</sup> and Raynald Gauvin<sup>1</sup>

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<sup>2</sup>Département de Génie des Mines, de la Métallurgie et des Matériaux, Université Laval, Québec G1K 7P4, Canada

<sup>3</sup>College of Nanoscale Science and Engineering, University at Albany—State University of New York, 251 Fuller Road, Albany, NY 12203, USA

# La méthode des f ratios

$$f_A = \frac{I_A}{I_A + I_B}$$

$$f_A = \frac{1}{1 + \Lambda_{A-B} K_{A-B} \frac{\int \varphi_B(\rho z) e^{\chi_B \rho z} d\rho z}{\int \varphi_A(\rho z) e^{\chi_A \rho z} d\rho z} \frac{F_B}{F_A} \frac{c_B}{c_A}}$$

P. Horny, E. Lifshin, H. Campbell and R. Gauvin (2010), “Development of a New Quantitative X-Ray Microanalysis Method for Electron Microscopy”, *Microscopy & Microanalysis*, Vol. 16, No. 6, pp. 821-830.

# La méthode des $f$ ratios

Microsc. Microanal. 18, 915–940, 2012  
doi:10.1017/S1431927612001468

Microscopy<sub>AND</sub>  
Microanalysis

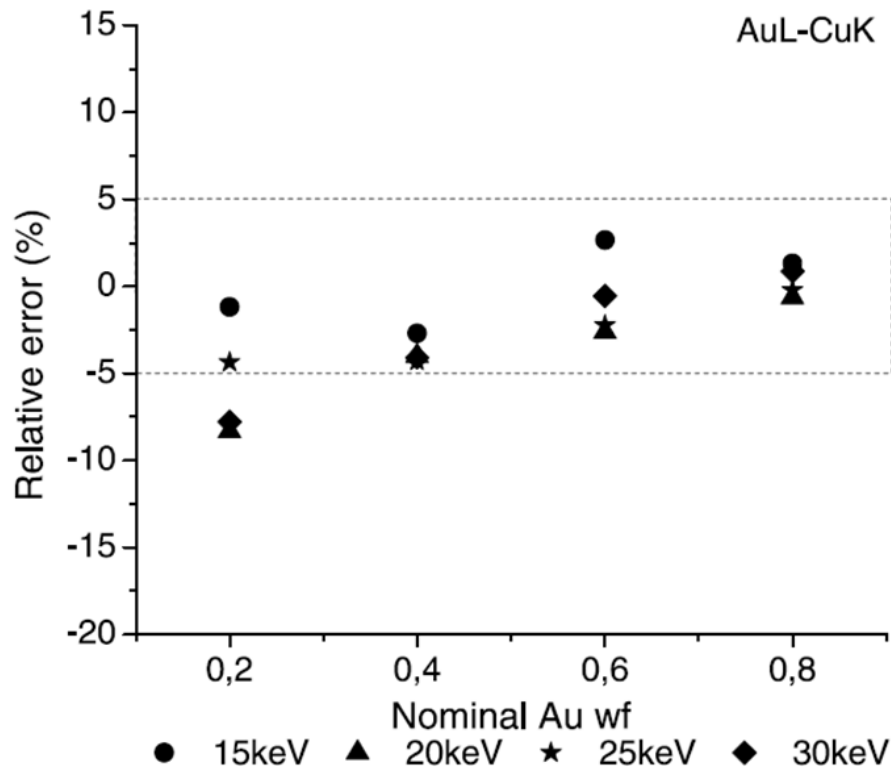
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## REVIEW ARTICLE

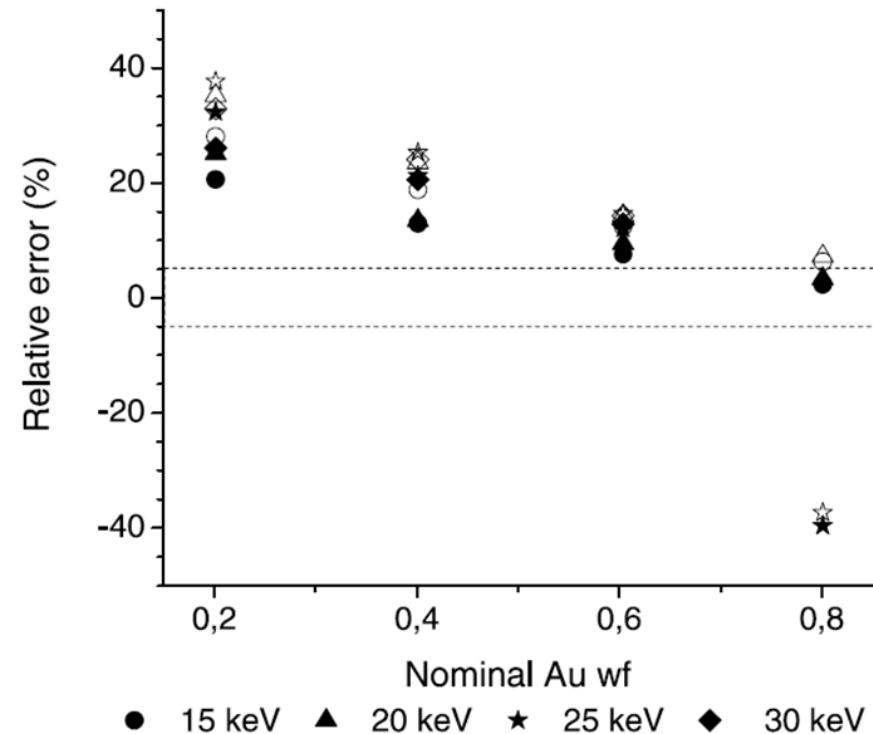
What Remains to Be Done to Allow Quantitative X-Ray  
Microanalysis Performed with EDS to Become a True  
Characterization Technique?

Raynald Gauvin\*

# f ratios



# Standardless



P. Horny, E. Lifshin, H. Campbell and R. Gauvin (2010), "Development of a New Quantitative X-Ray Microanalysis Method for Electron Microscopy", Microscopy & Microanalysis, Vol. 16, No. 6, pp. 821-830.

# La méthode des f ratios

$$f_A = \frac{I_A}{I_A + I_B}$$

$$f_A = \frac{1}{1 + \frac{I_B}{I_A}} = \frac{1}{1 + K_{AB} \frac{C_B}{C_A}}$$

$$1 + K_{AB} \frac{C_B}{C_A} = 1 + \frac{I_B}{I_A}$$

$$\frac{C_A}{C_B} = K_{AB} \frac{I_A}{I_B}$$



# Couple de diffusion Mg – Al

415 °C, 240 h

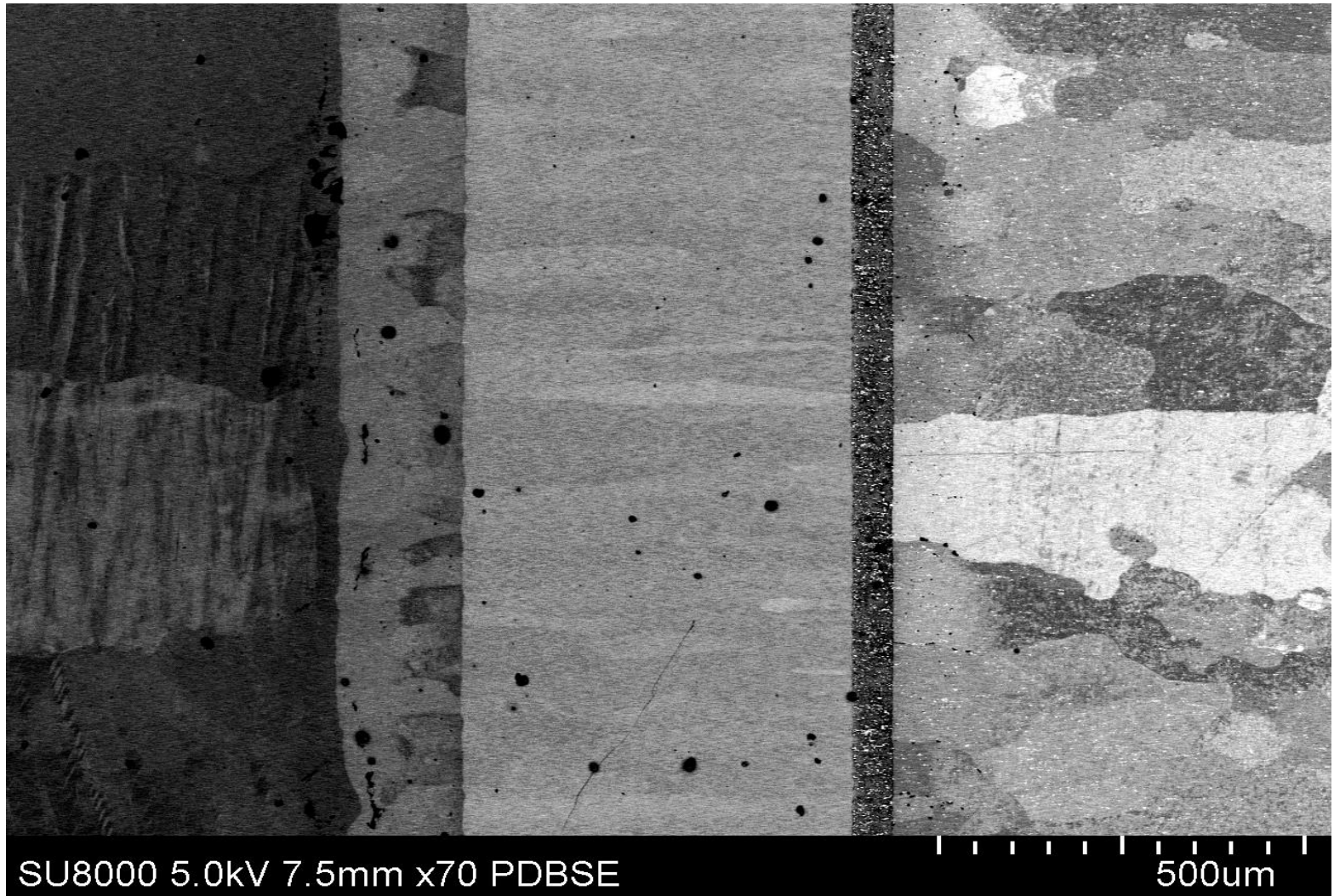
Mg

$\gamma - \text{Al}_{12}\text{Mg}_{17}$

$\beta - \text{Al}_3\text{Mg}_2$

Fe in Al

Al



Calculs des f ratios avec un facteur  
de correction  $\Lambda_{Mg-Al}$

$$f_{Mg} = \frac{(I_{Mg})^S}{(I_{Mg})^S + \Lambda_{Mg-Al}(I_{Al})^S}$$

# Détermination du facteur de Calibration

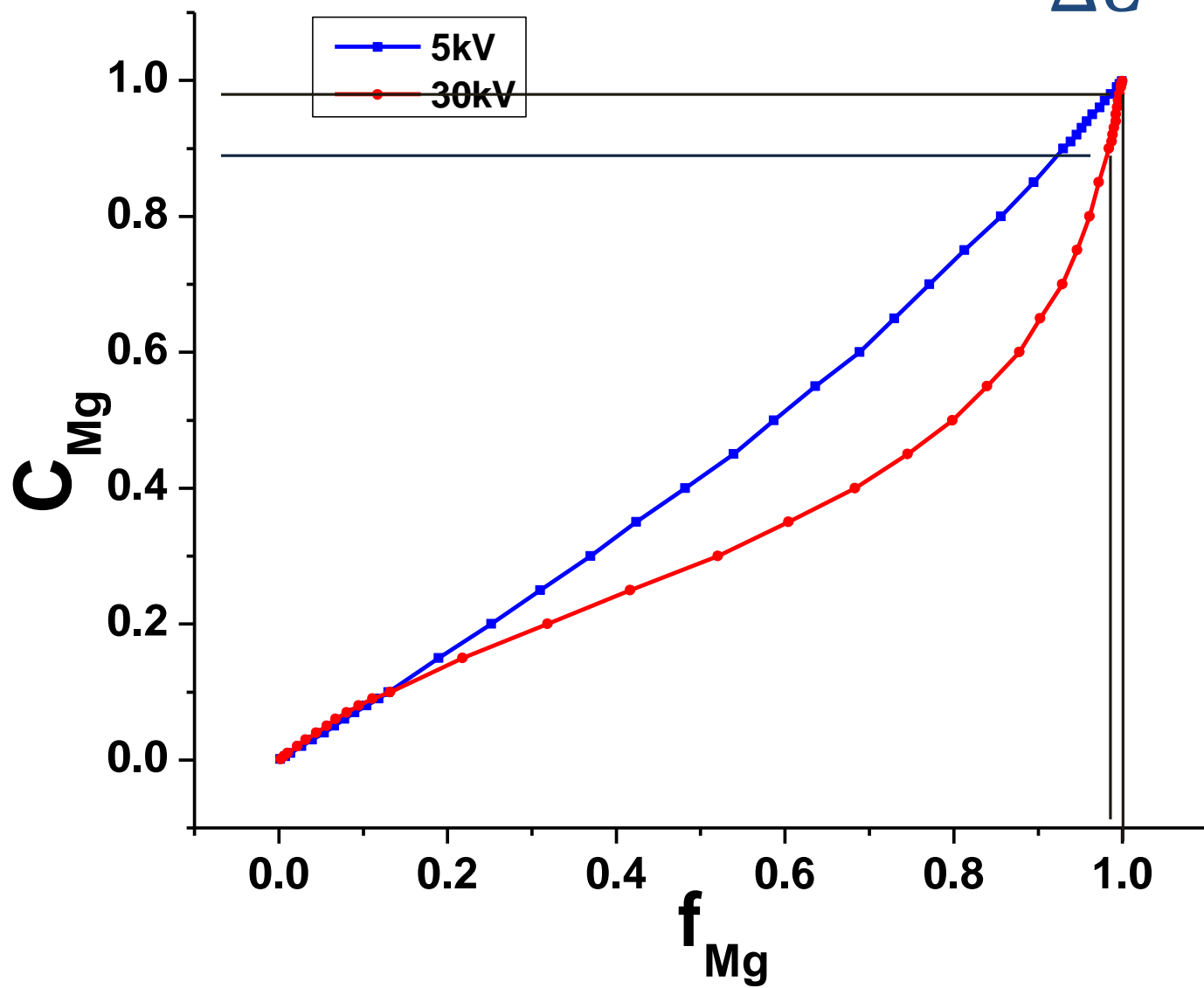
$$f_{Mg-Al} = \frac{I_{Mg}}{I_{Mg} + I_{Al}}$$

$$\Lambda_{Mg-Al} = \left( \frac{1 - f_{Mg-Al}}{f_{Mg-Al}} \right)^M \left( \frac{f_{Mg-Al}}{1 - f_{Mg-Al}} \right)^S$$

# Mesure du facteur de calibration

- Un alliage 36% Mg – 64 % a été coulé à McGill.
- La composition a été déterminée par spectroscopie d'émission atomique par plasma à couplage inductif (ICPAS-AES)
- L'homogénéité de l'échantillon a été testée par des spectres de rayons X obtenus à différents endroits sur l'échantillon poli.

| $E_0$ (keV) | $\Lambda_{\text{Mg-Al}}$ |
|-------------|--------------------------|
| 5           | 1.057                    |
| 30          | 1.026                    |



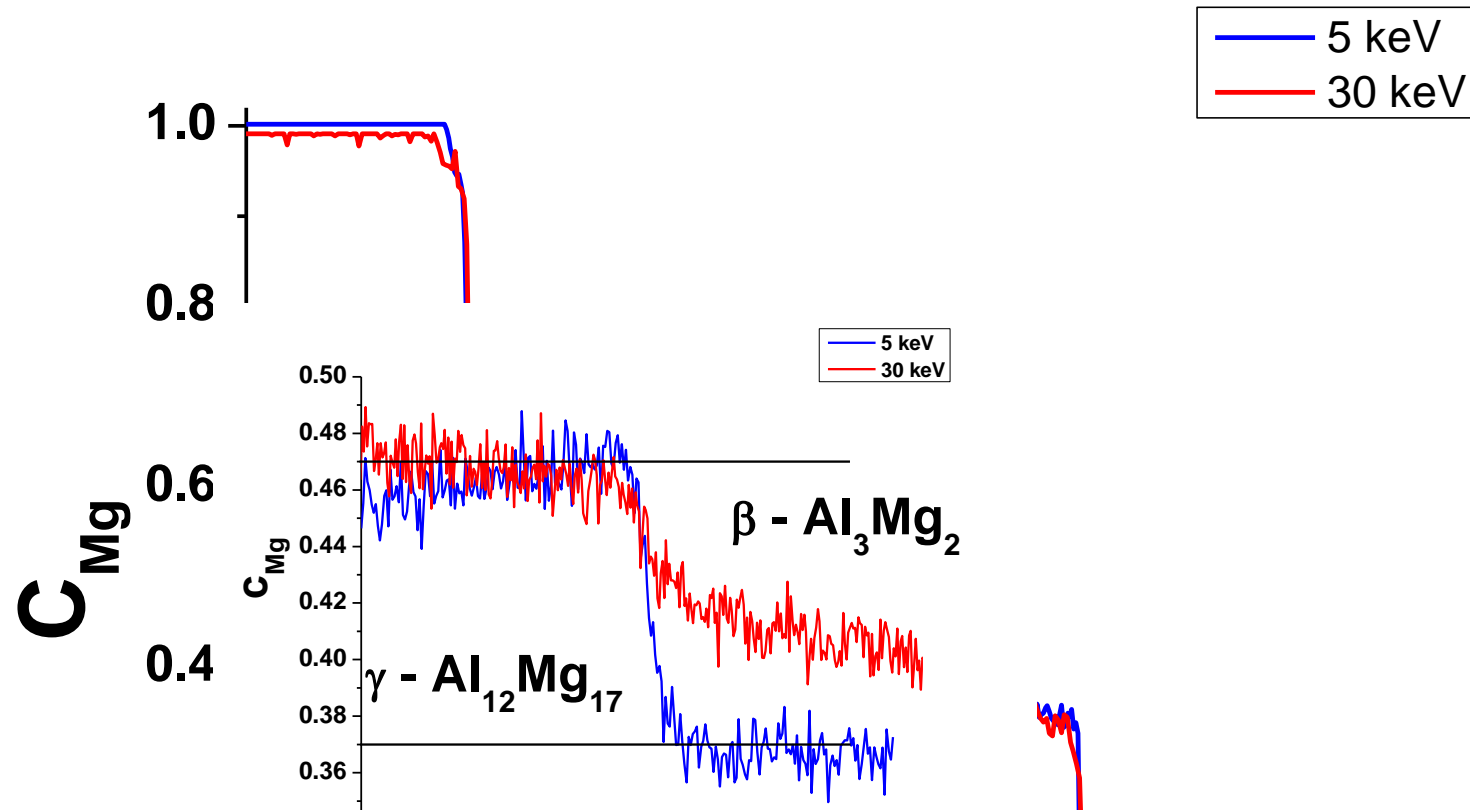
$$\Delta C = \frac{\partial C}{\partial f} \Delta f$$

# Courbe de calibration pour $c_{Mg}$

$$c_{Mg} = af_{Mg}^6 + bf_{Mg}^5 + cf_{Mg}^4 + df_{Mg}^3 + ef_{Mg}^2 + hf_{Mg}$$

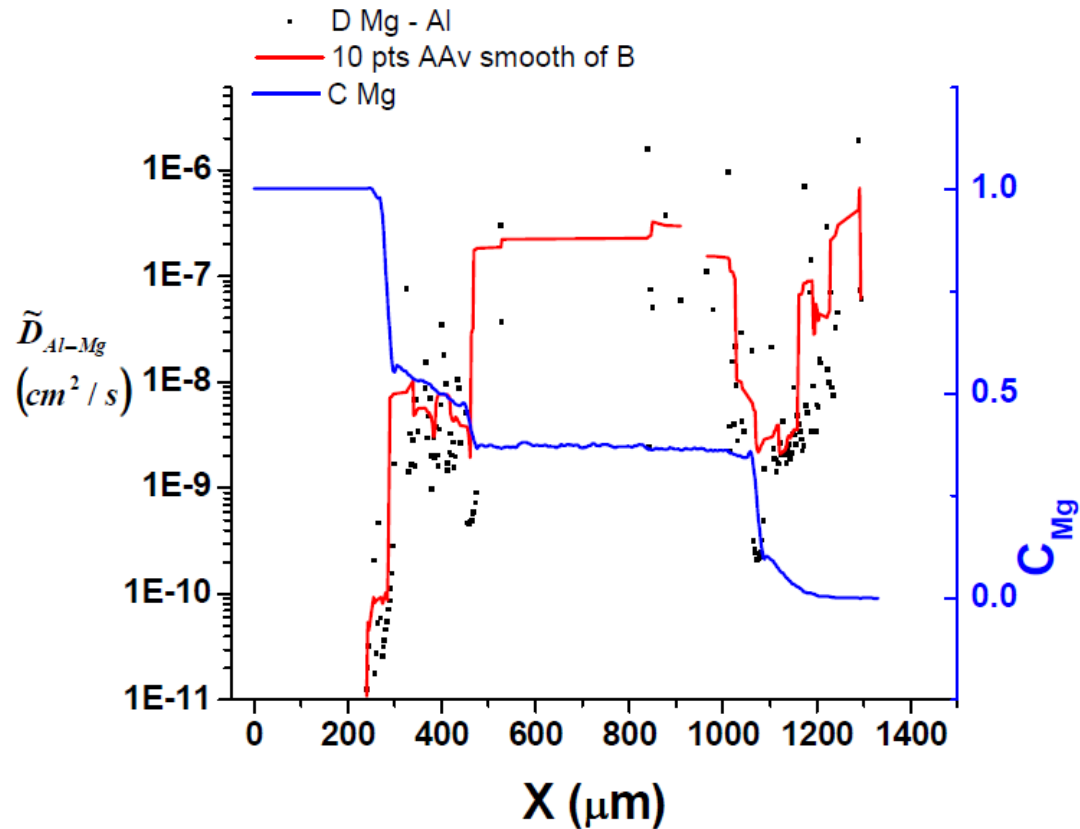
| $E_0$<br>(keV) | a      | b       | c      | d       | e      | h      | R <sup>2</sup> |
|----------------|--------|---------|--------|---------|--------|--------|----------------|
| 5              | 1.987  | -5.4594 | 5.9389 | -2.6802 | 0.3693 | 0.8463 | 1              |
| 30             | 22.028 | -54.858 | 49.618 | -18.45  | 1.8496 | 0.8038 | 0.9997         |

$$C_{Al} = 1 - C_{Mg}$$



5 keV, correction d'absorption  
minime, la Fluorescence est  
négligeable

# Coefficients interdiffusion Al-Mg 415 °C



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Online: 2012-04-12

## Determination of Diffusion Coefficients with Quantitative X- Ray Microanalysis at High – Spatial Resolution

Raynald Gauvin<sup>1, a</sup>, Nicolas Brodusch<sup>1, b</sup> and Pierre Michaud<sup>1, c</sup>



# Généralisation de la méthode

$$f_i = \frac{I_i}{\sum_{j=1}^n I_j}$$

$$f_i = \frac{1}{\sum_{j=1}^n F_{ji} \frac{c_j}{c_i}}$$

$$F_{ji} = K_{ij} \frac{\gamma_j (1 + \delta_c + \delta_{BF})_j}{\gamma_i (1 + \delta_c + \delta_{BF})_i}$$

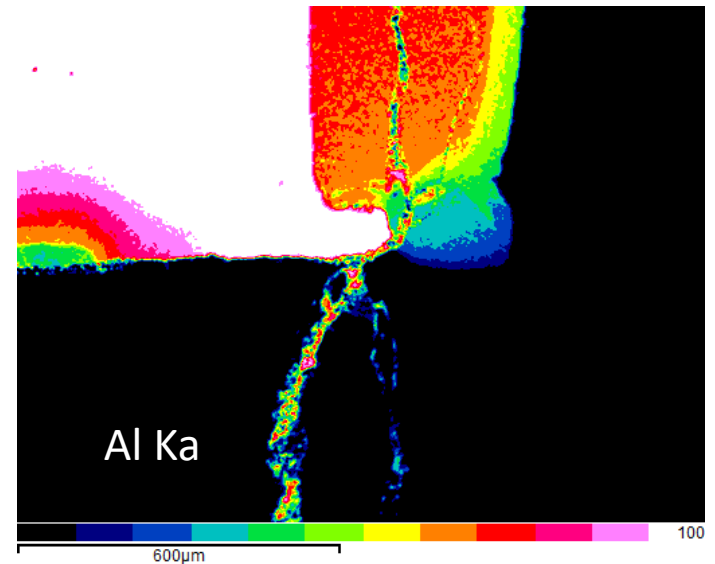
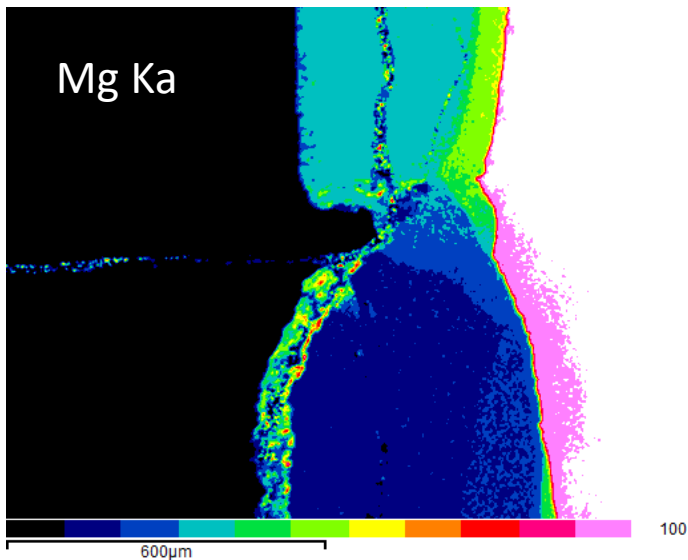
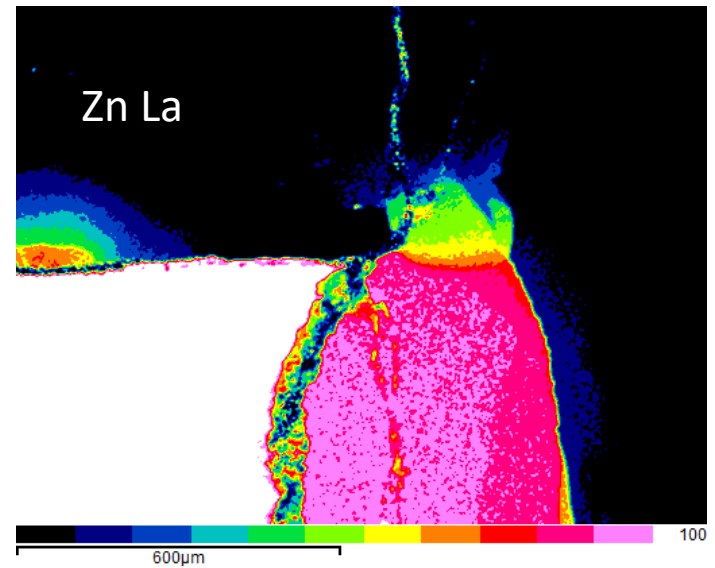
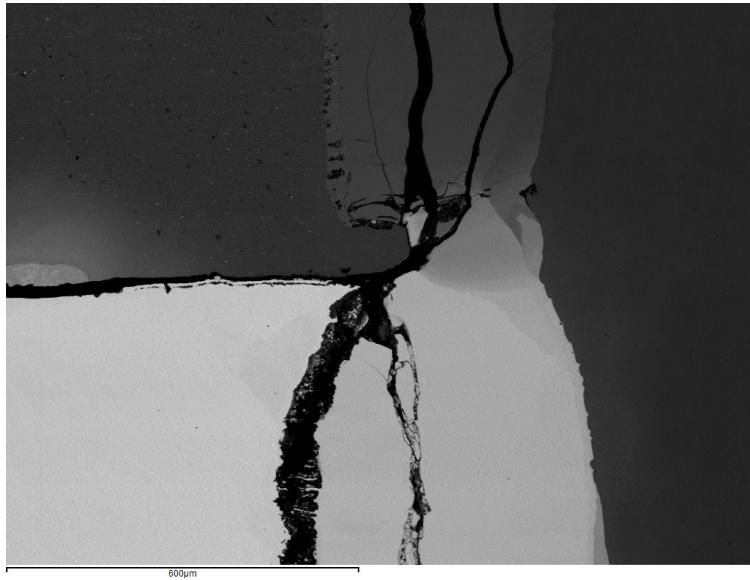
$$K_{ij} = \Lambda_{ij} \frac{Q_j \omega_j \alpha_j (1 + T_j) \varepsilon_j A_i}{Q_i \omega_i \alpha_i (1 + T_i) \varepsilon_i A_j}$$

$$\gamma_i = \int_0^{t \text{ or } \infty} \varphi(\rho z) e^{-\left(\sum_{j=1}^n c_j \frac{\mu}{\rho}\right)_j^i} \operatorname{cosec} \psi \rho z \, d\rho z$$

$$\text{In TEM, } \varphi(\rho z) \cong 1$$

# Diffusion Ternaire Mg-Al-Zn à 325 °C, 800 h

## Cartes Quantitatives Standardless



# Calcul des f ratios : Ternaires

$$f_{Al-Zn} = \frac{I_{Al}}{I_{Al} + I_{Zn}}$$

$$\Lambda_{Al-Zn} = \left( \frac{1 - f_{Al-Zn}}{f_{Al-Zn}} \right)^M \left( \frac{f_{Al-Zn}}{1 - f_{Al-Zn}} \right)^S$$

$$\Lambda_{Mg-Al} = \frac{1}{\Lambda_{Al-Mg}} \quad \Lambda_{Mg-Zn} = \frac{\Lambda_{Al-Zn}}{\Lambda_{Al-Mg}}$$

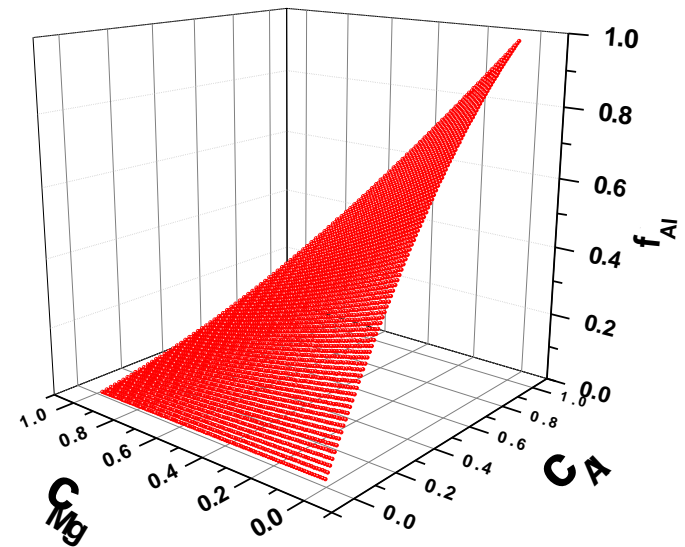
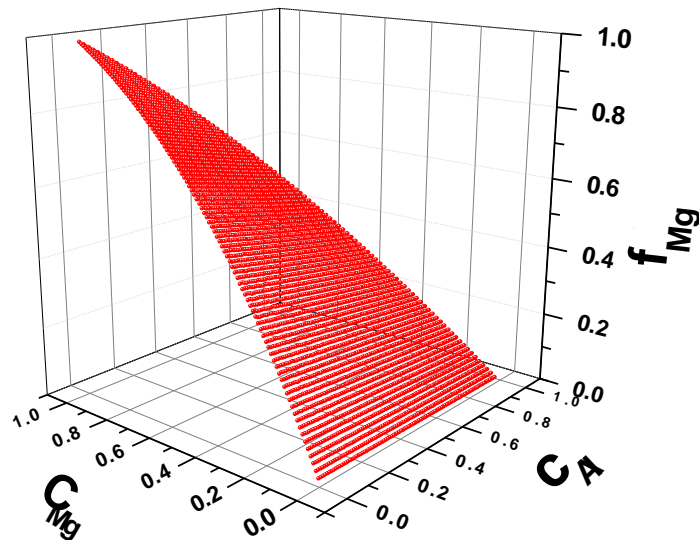
## Calcul avec facteur de correction

$$f_{Al} = \frac{I_{Al}}{I_{Al} + \Lambda_{Al-Mg} I_{Mg} + \Lambda_{Al-Zn} I_{Zn}}$$

$$f_{Mg} = \frac{I_{Mg}}{I_{Mg} + \Lambda_{Mg-Al} I_{Al} + \Lambda_{Mg-Zn} I_{Zn}}$$

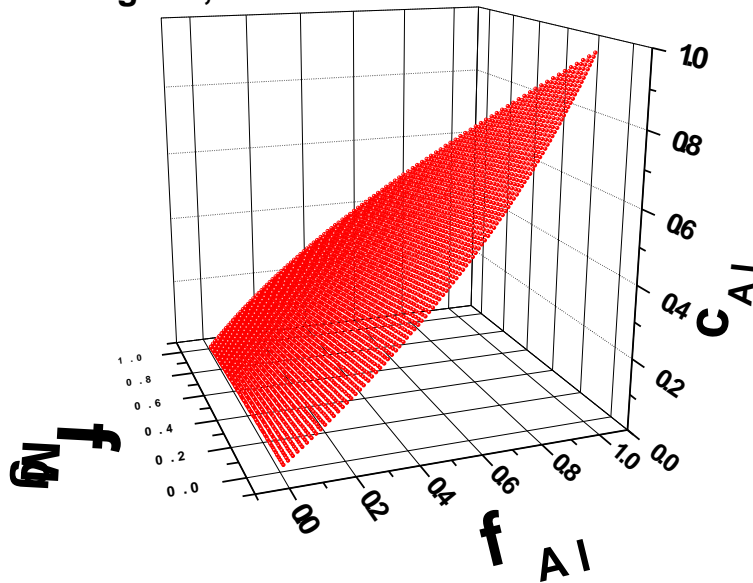
# Al – Mg – Zn, 5 keV

## f Ratios simulés avec MC X-Ray

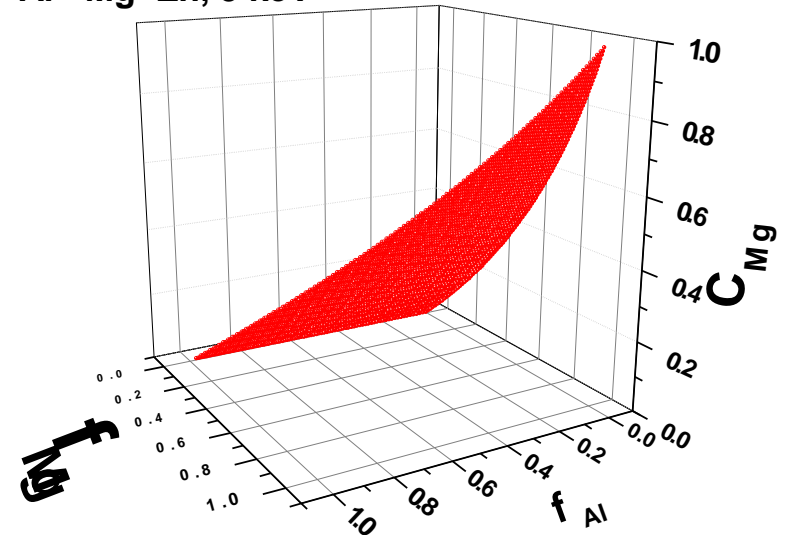


# Analyses chimiques quantitatives EDS

Al - Mg -Zn, 5 keV

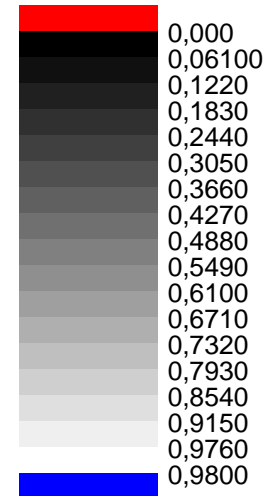
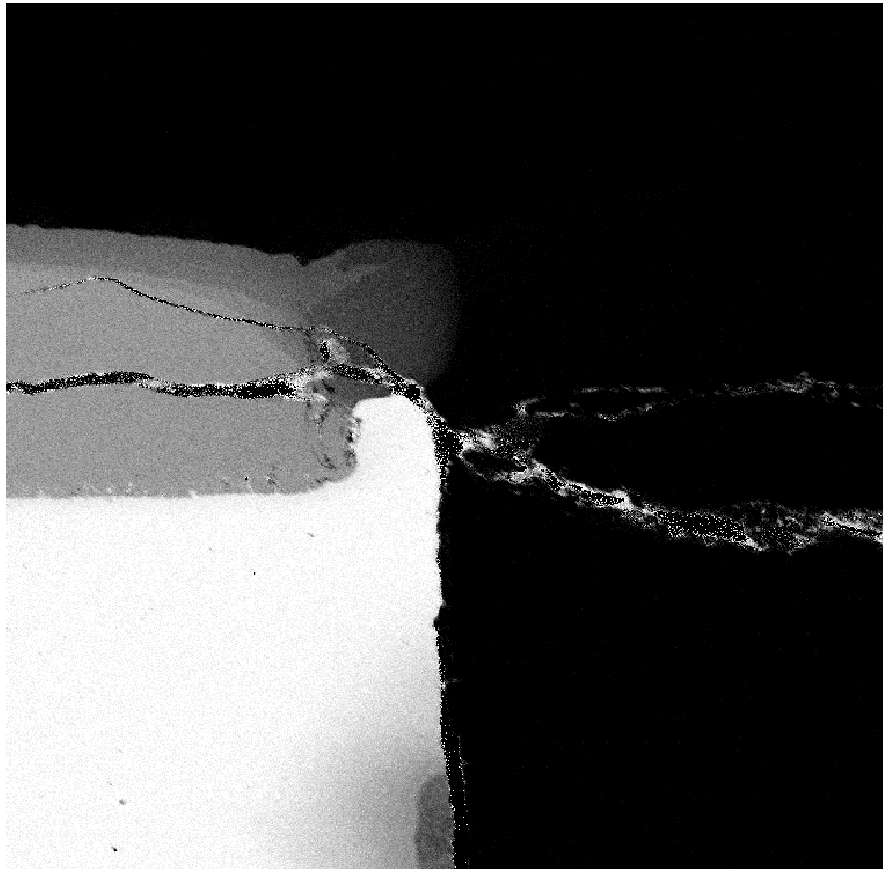


Al - Mg -Zn, 5 keV

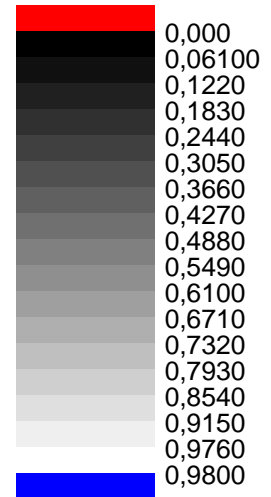
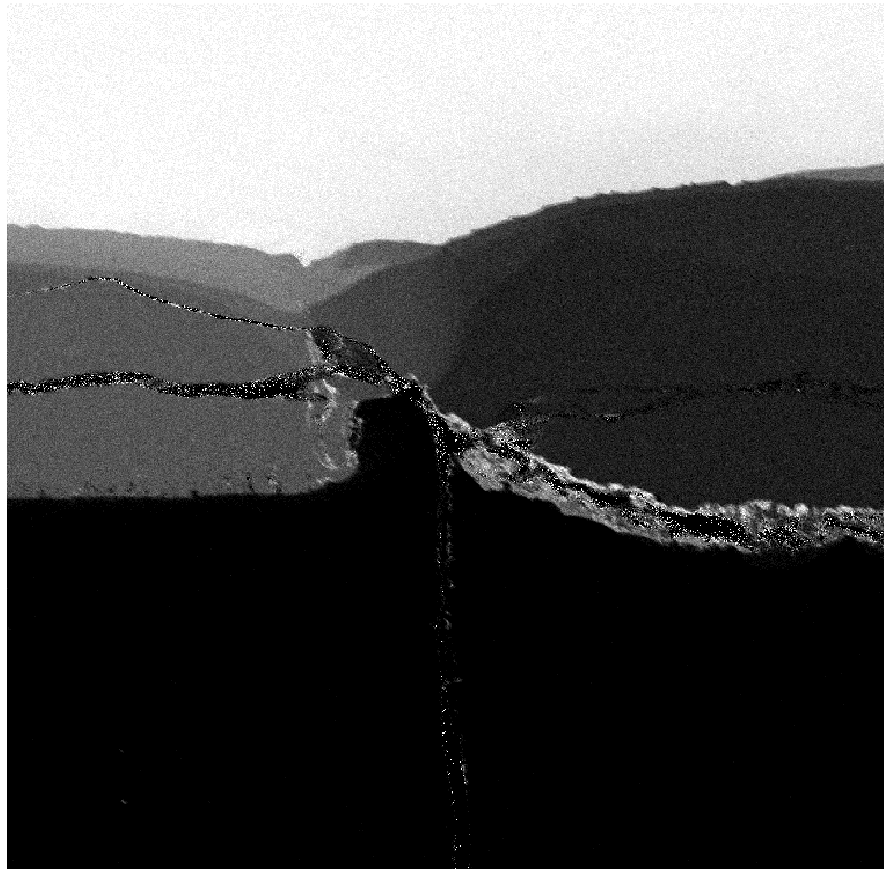


$$C_{Zn} = 1 - C_{Al} - C_{Mg}$$

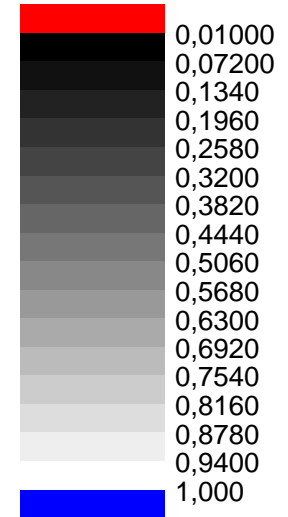
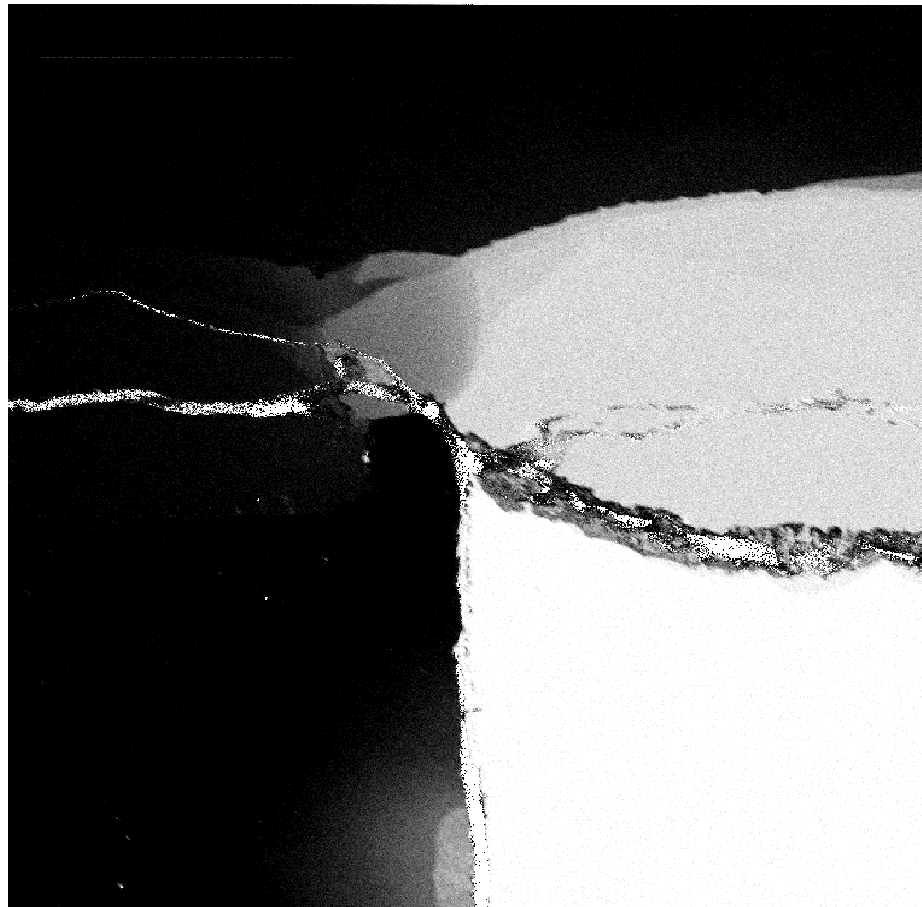
# Carte Al quantitative – 5 keV



# Carte Mg quantitative – 5 keV

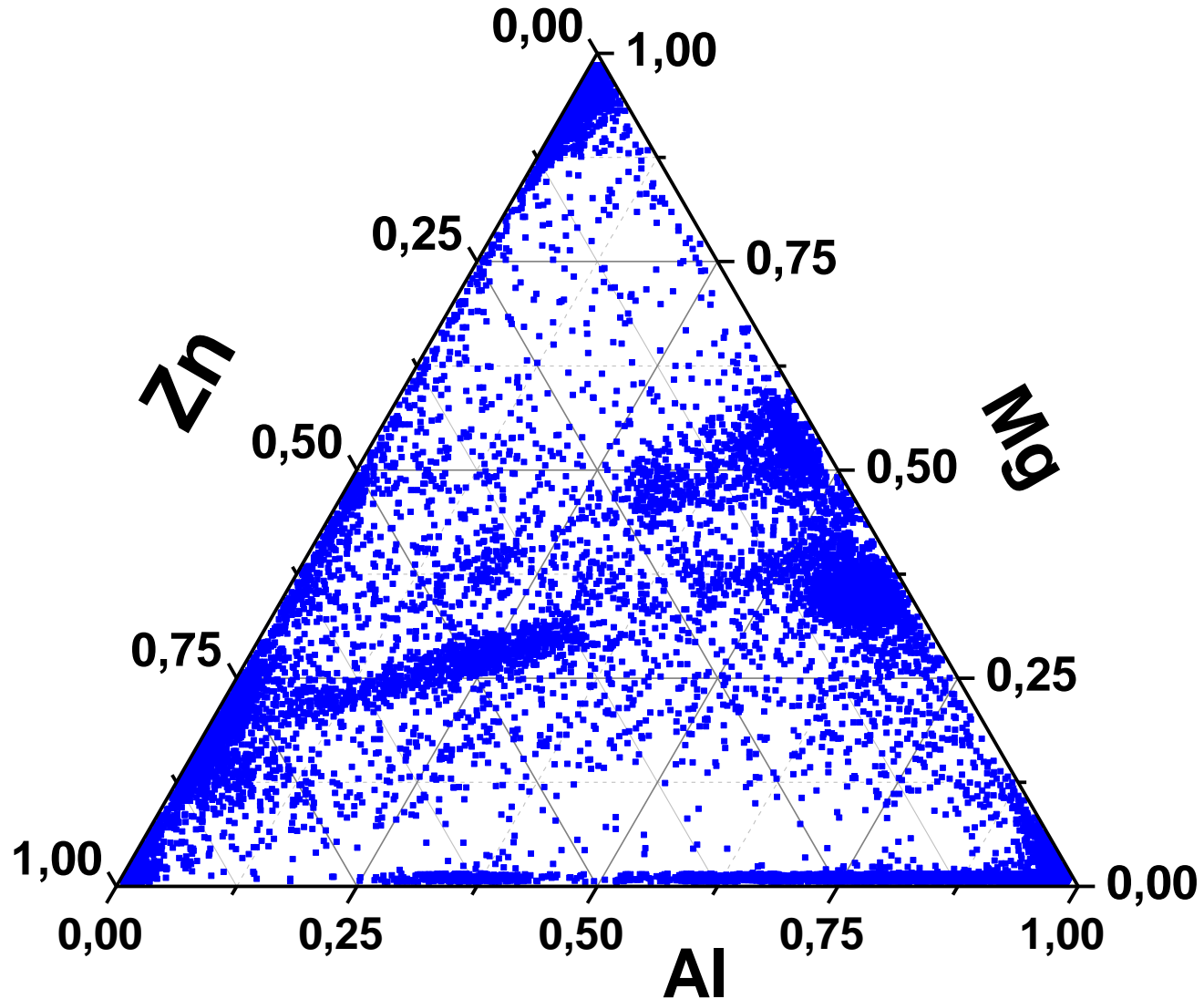


# Carte Zn quantitative – 5 keV





# Ternary Phase Diagrams

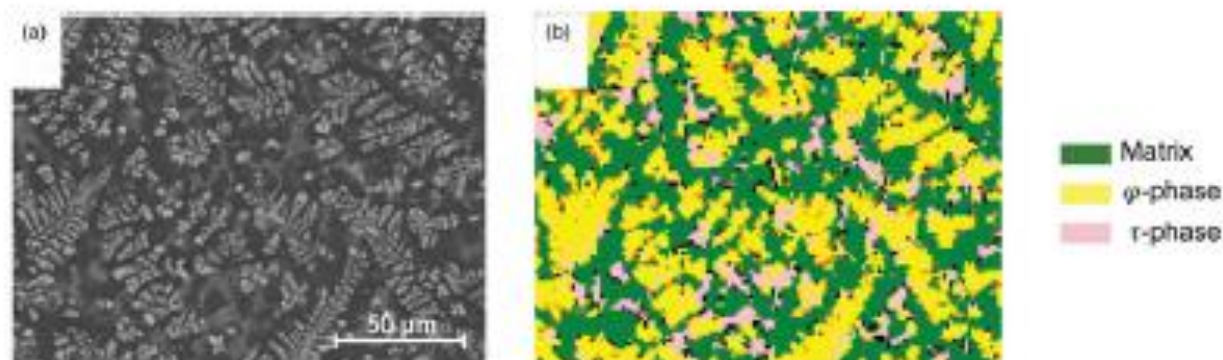


Original Article

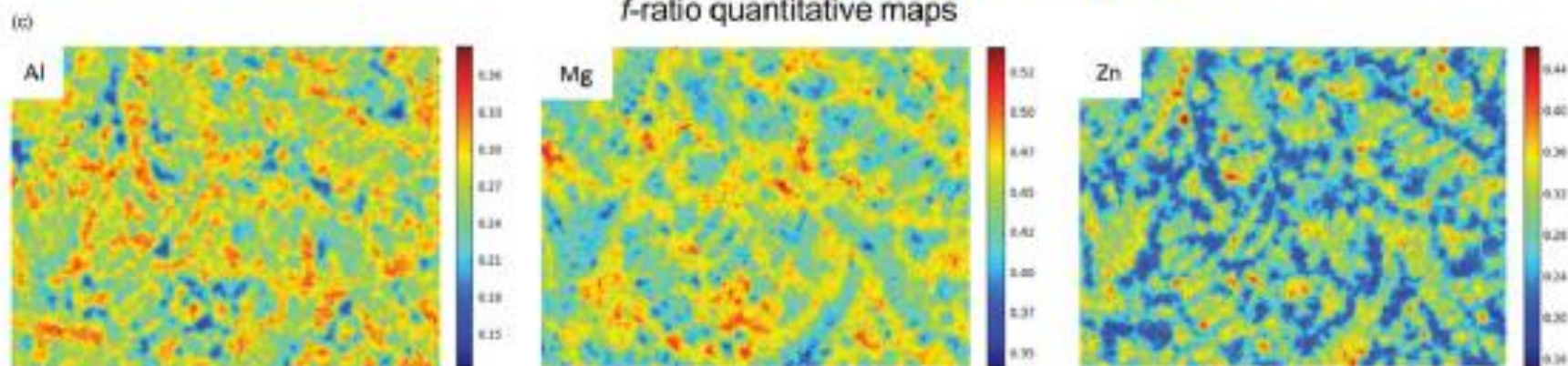
# The $f$ -Ratio Quantification Method for X-ray Microanalysis Applied to Mg–Al–Zn Alloys

Chaoyi Teng<sup>1\*</sup>, Hendrix Demers<sup>2</sup>, Xin Chu<sup>1</sup> and Raynald Gauvin<sup>1</sup>

<sup>1</sup>Department of Mining and Materials Engineering, McGill University, Montreal, Quebec, Canada H3A 0C5 and <sup>2</sup>Centre d'excellence en électrification des transports et stockage d'énergie, Hydro-Québec, Varennes, Québec, Canada J3X 1S1



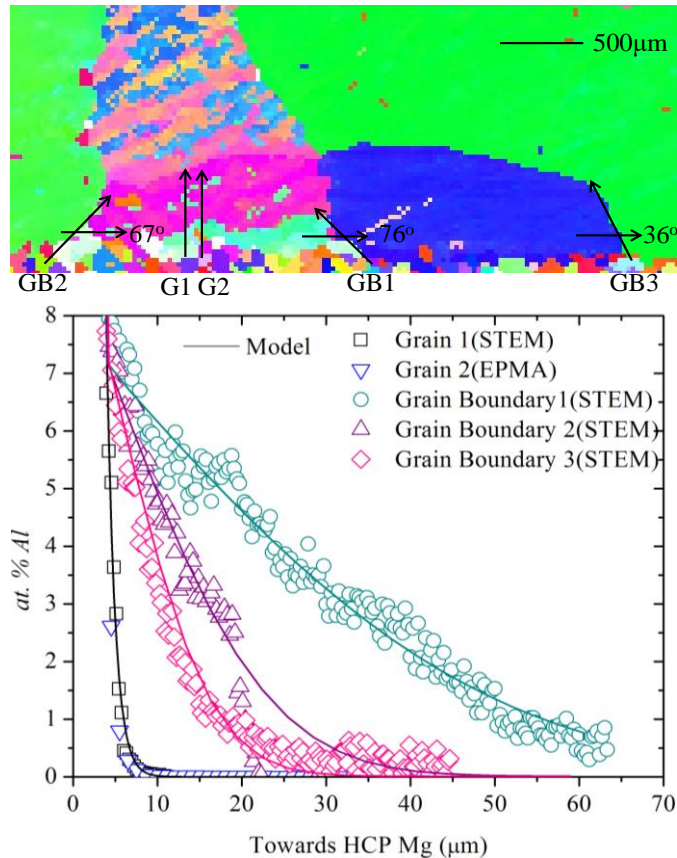
$f$ -ratio quantitative maps



## Grain boundary diffusion of Al in Mg

Sazol Kumar Das, Nicolas Brodusch, Raynald Gauvin and In-Ho Jung\*

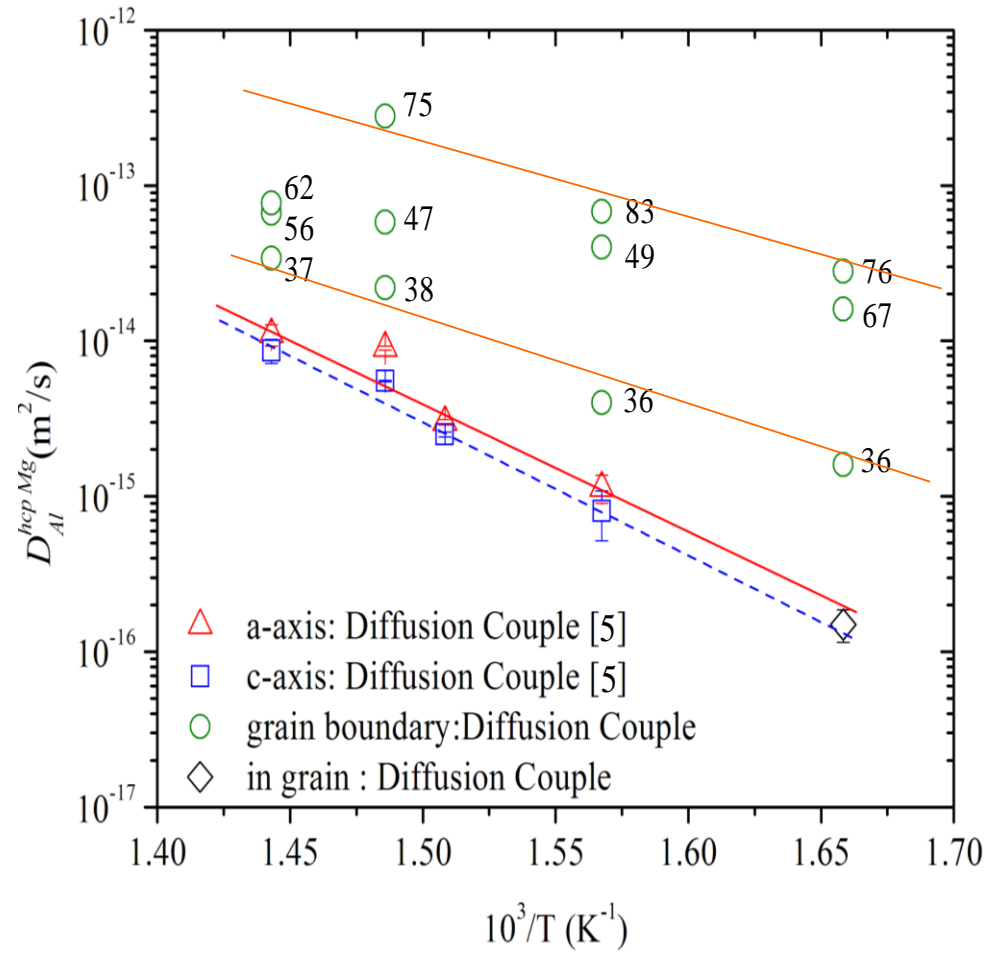
*Department of Mining and Materials Engineering, McGill University, 3610 University Street, Montreal, QC H3A 0C5, Canada*



$$D = D_0 e^{-\frac{Q}{KT}}$$

$$\ln D = \ln \left( D_0 e^{-\frac{Q}{KT}} \right)$$

$$\ln D = \ln D_0 - \frac{Q}{KT}$$



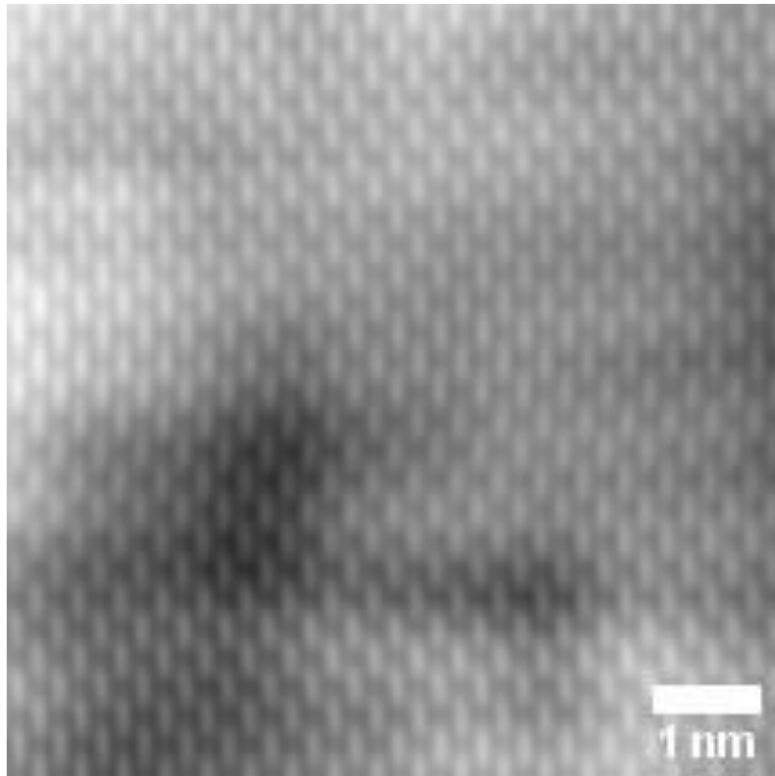


# SU-9000EA STEM

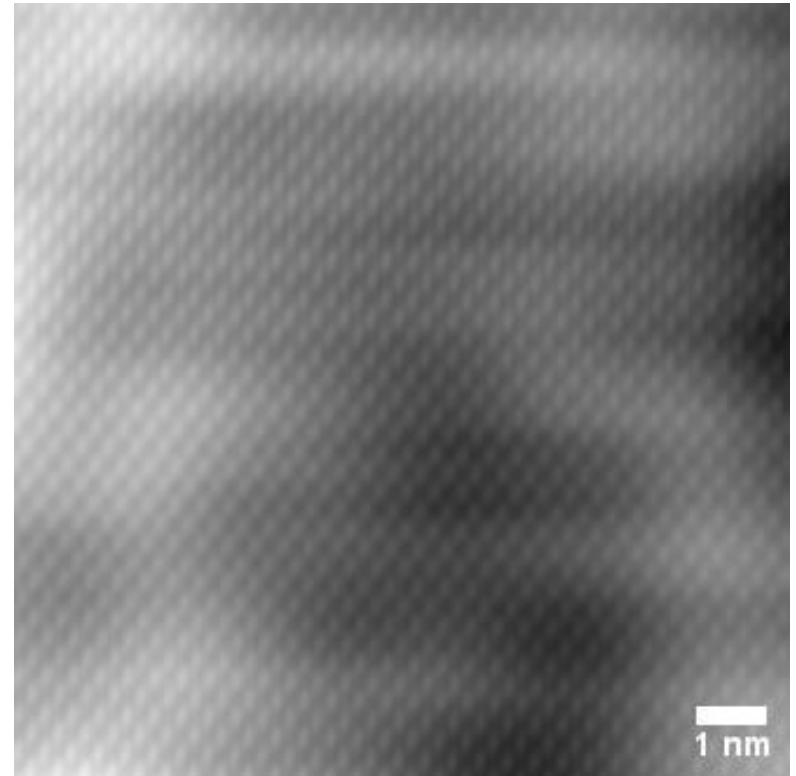


# Si, Plans (022), 30 keV

BF



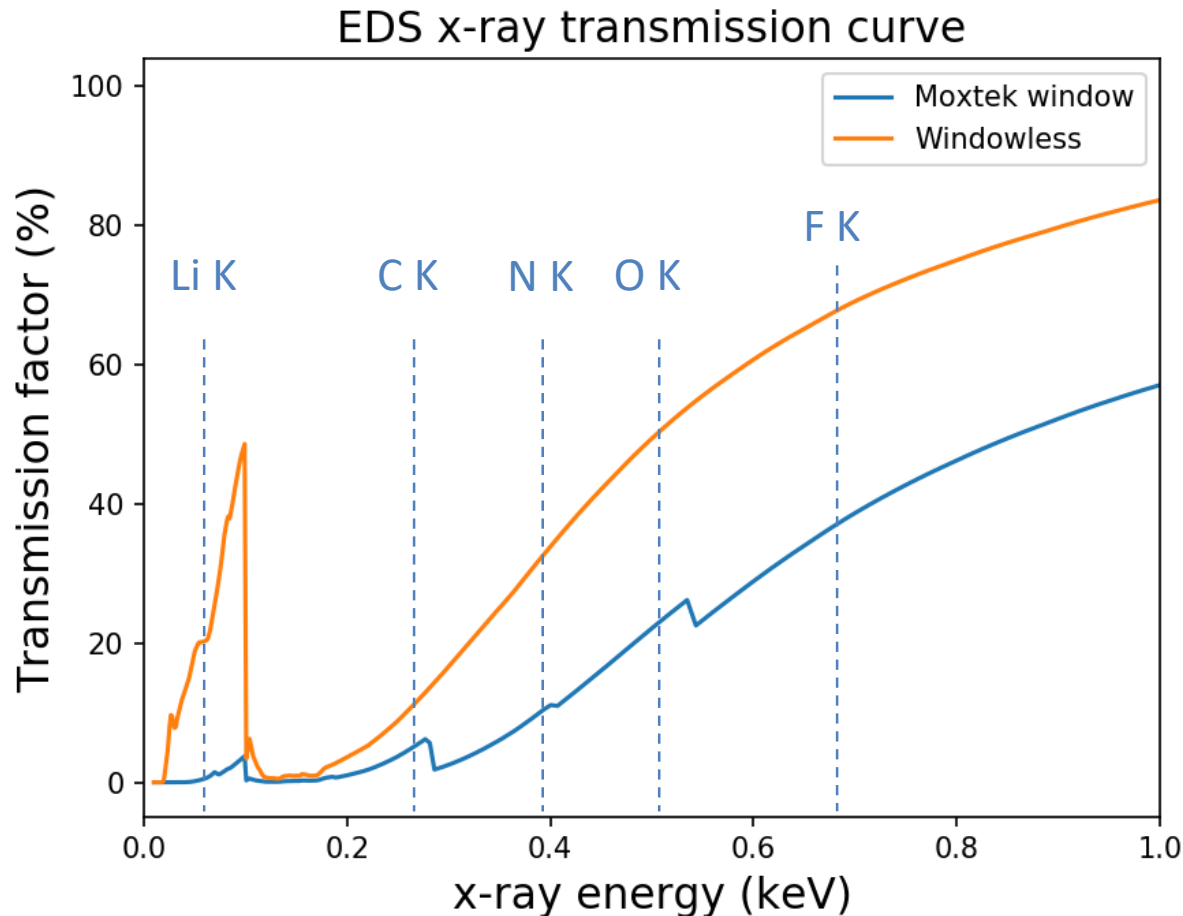
HAADF



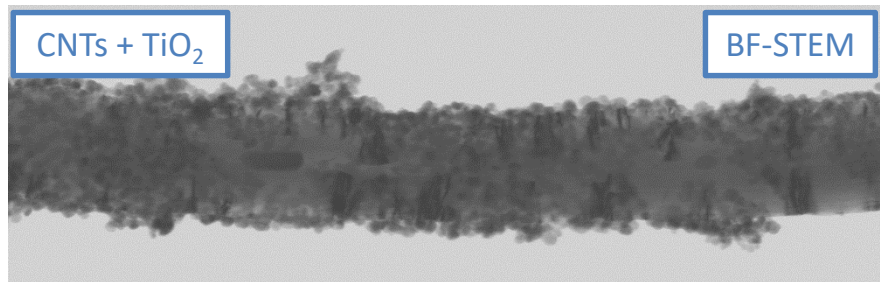
Espacement du réseau de 0,19 nm.

# EDS X-Max Extreme d'Oxford

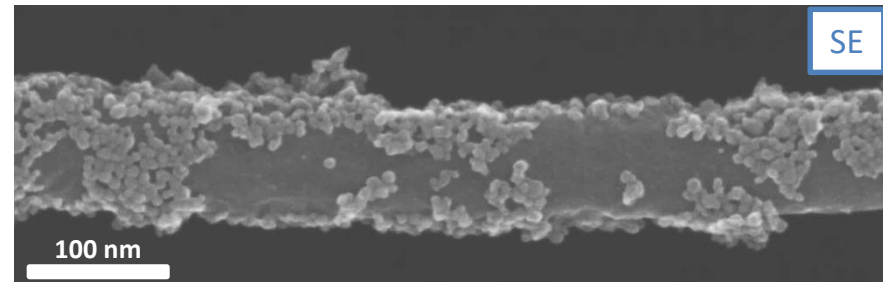
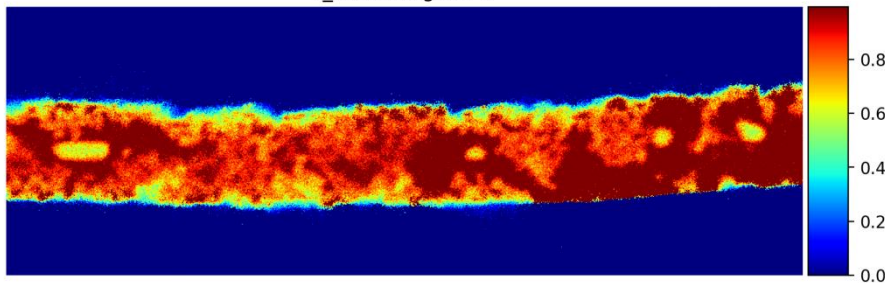
## Angle solide de 0,78 Sr au SU-9000



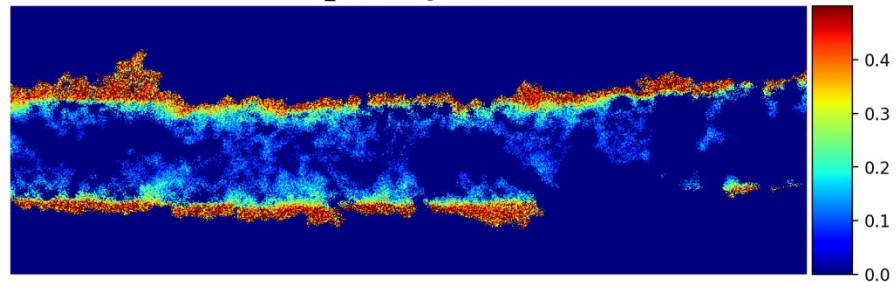
# Imagerie de nanomatériaux par EDS à 30 kV (détecteur EDS sans fenêtre)



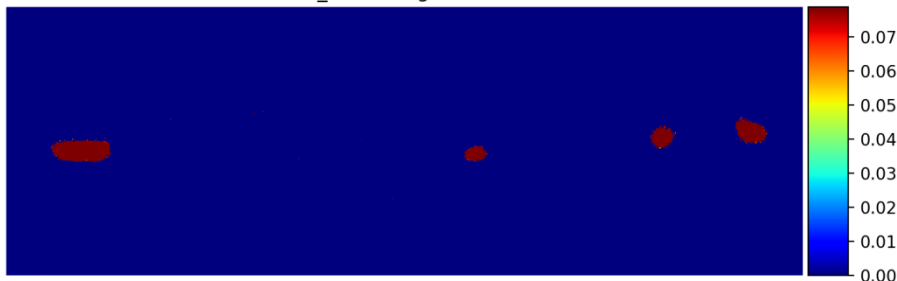
f\_ratio image of C



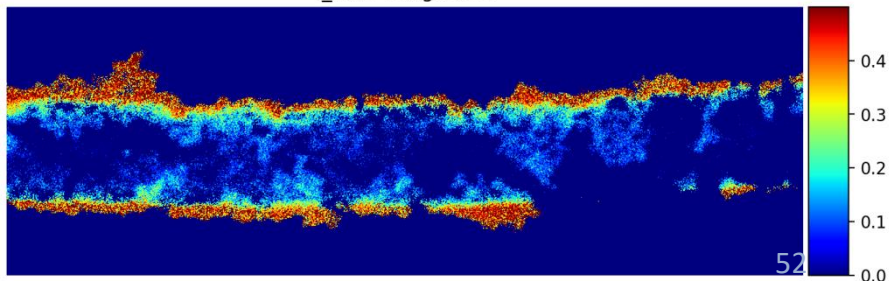
f\_ratio image of Ti



f\_ratio image of Fe



f\_ratio image of O

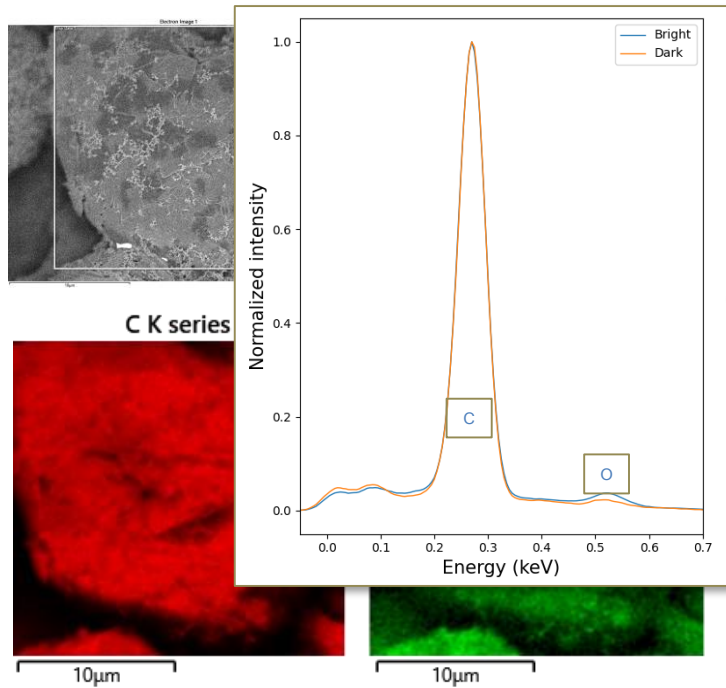




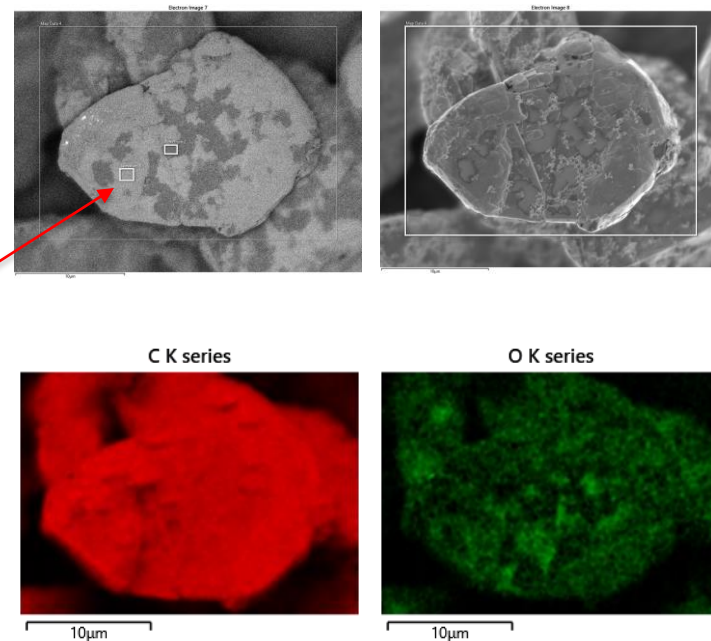
# Analyses de surface par EDS à Très Bas Voltage

Anode LIB with SBR/CMC binder composite

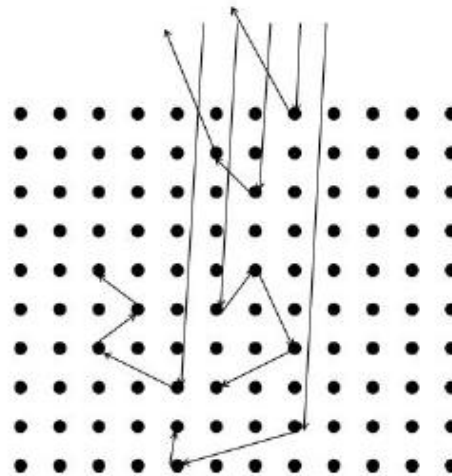
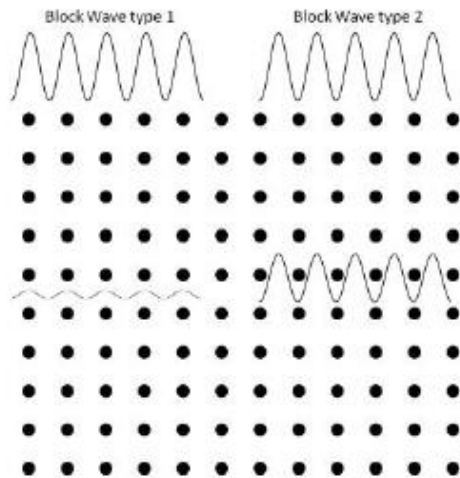
$E_0 = 2 \text{ kV}$



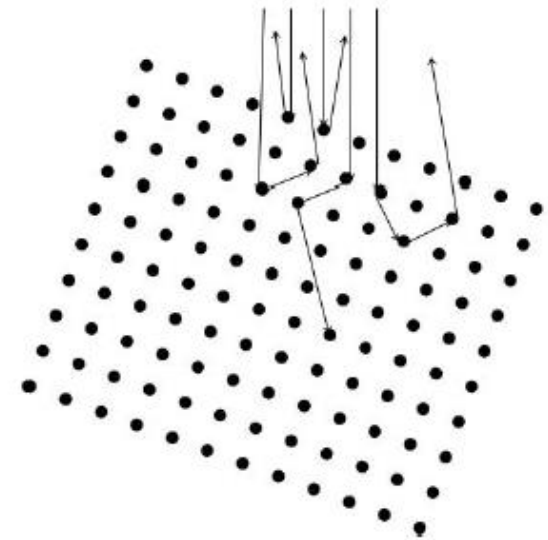
$E_0 = 0.7 \text{ kV}$



# Electron Channelling



*Low retrodiffusion yield*



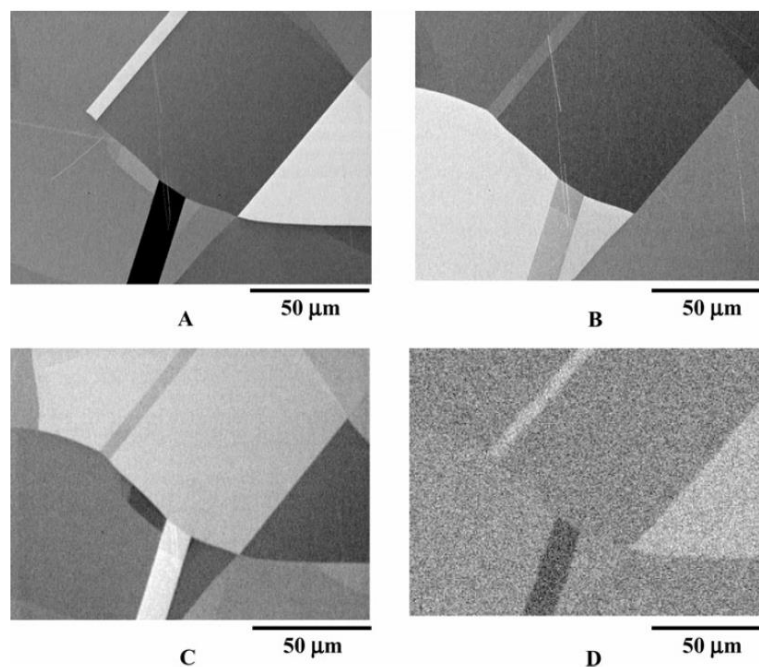
*High retrodiffusion yield*

## Electron Channeling: A Problem for X-Ray Microanalysis in Materials Science

Frederick Meisenkothen,<sup>1,\*</sup> Robert Wheeler,<sup>1</sup> Michael D. Uchic,<sup>2</sup> Robert D. Kerns,<sup>1</sup> and Frank J. Scheltens<sup>1</sup>

<sup>1</sup>Air Force Research Laboratory, Materials Characterization Facility, operated by UES, Inc., Wright Patterson Air Force Base, OH 45433, USA

<sup>2</sup>Air Force Research Laboratory, Materials and Manufacturing Directorate, Metals Development Group, Wright Patterson Air Force Base, OH 45433, USA

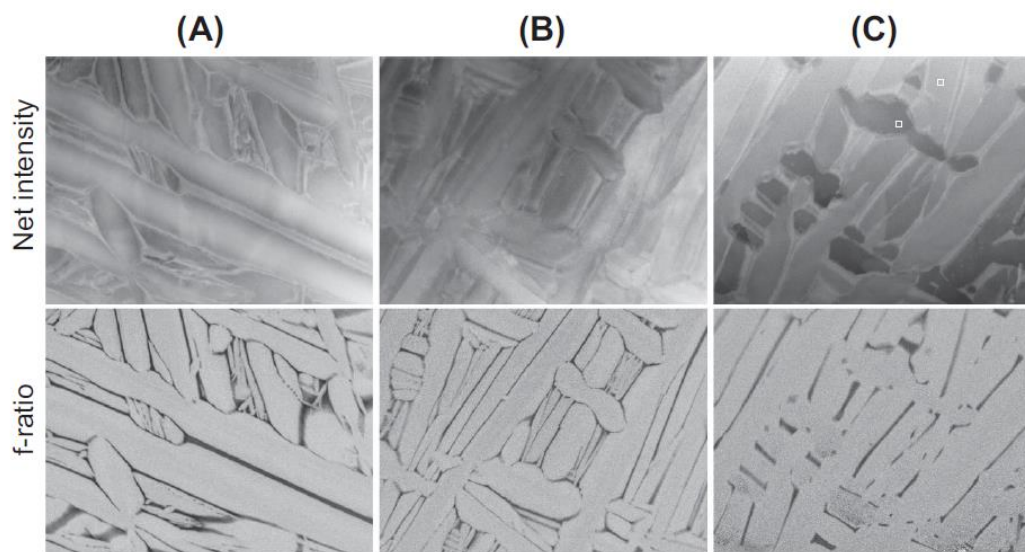


**Figure 3.** TaC polished by conventional metallographic stepped grinding/polishing schedule. Overvoltage is 1.06 (10.5 keV). A: Backscatter electron image at 0° tilt. B: Backscatter image at 5° tilt. The significant contrast changes that result from small specimen inclination changes is one way to verify that the contrast results from electron channeling effects. C: Backscatter image at 20° tilt. D: TaL $\alpha$  WDS X-ray image, corresponding to image A. The average number of X-ray counts per pixel for the darkest contrast is 385, while the lightest contrast regions yielded an average of 450 counts (17% greater X-ray yield over the darkest grain).

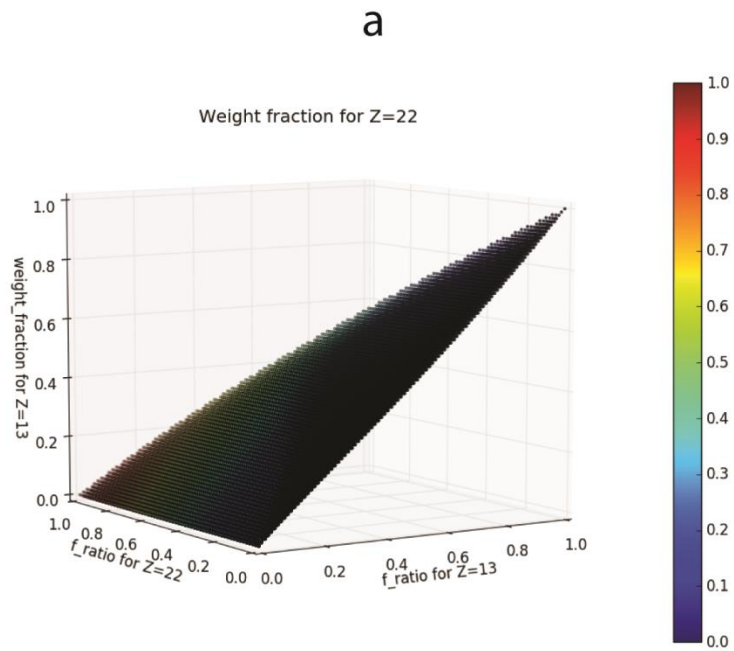
# The qualitative f-ratio method applied to electron channelling-induced x-ray imaging with an annular silicon drift detector in a scanning electron microscope in the transmission mode

NICOLAS BRODUSCH & RAYNALD GAUVIN

*Department of Mining and Materials Engineering, McGill University, Montréal, Québec, Canada*



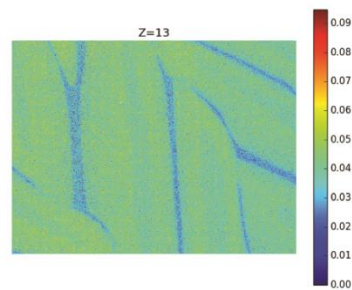
**Fig. 1.** Low magnification net intensity x-ray and corresponding f-ratio images of a Ti-6Al-4V thin specimen. (A)–(C) Net intensity x-ray images for Ti  $K\alpha$  (top) and corresponding f-ratio images (bottom). For the sake of clarity, only the Ti  $K\alpha$  images are shown. The effectiveness of the f-ratio method in cancelling the effects of specimen thickness (B) as well as defect density (A), (B) and channelling (C) is clearly demonstrated. The white squares in (C) mark the areas used to calculate the contrast between high and low channelling conditions.



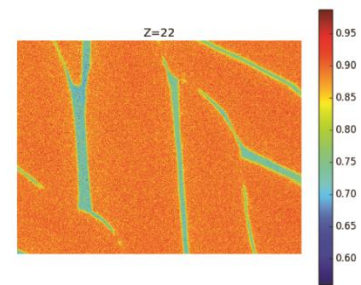
Al

Ti

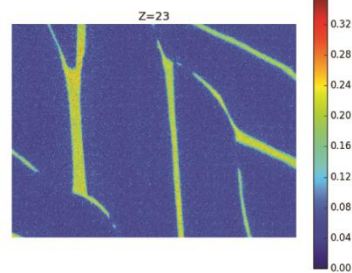
b



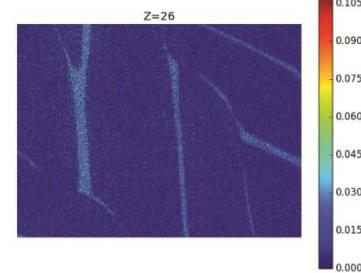
c



d



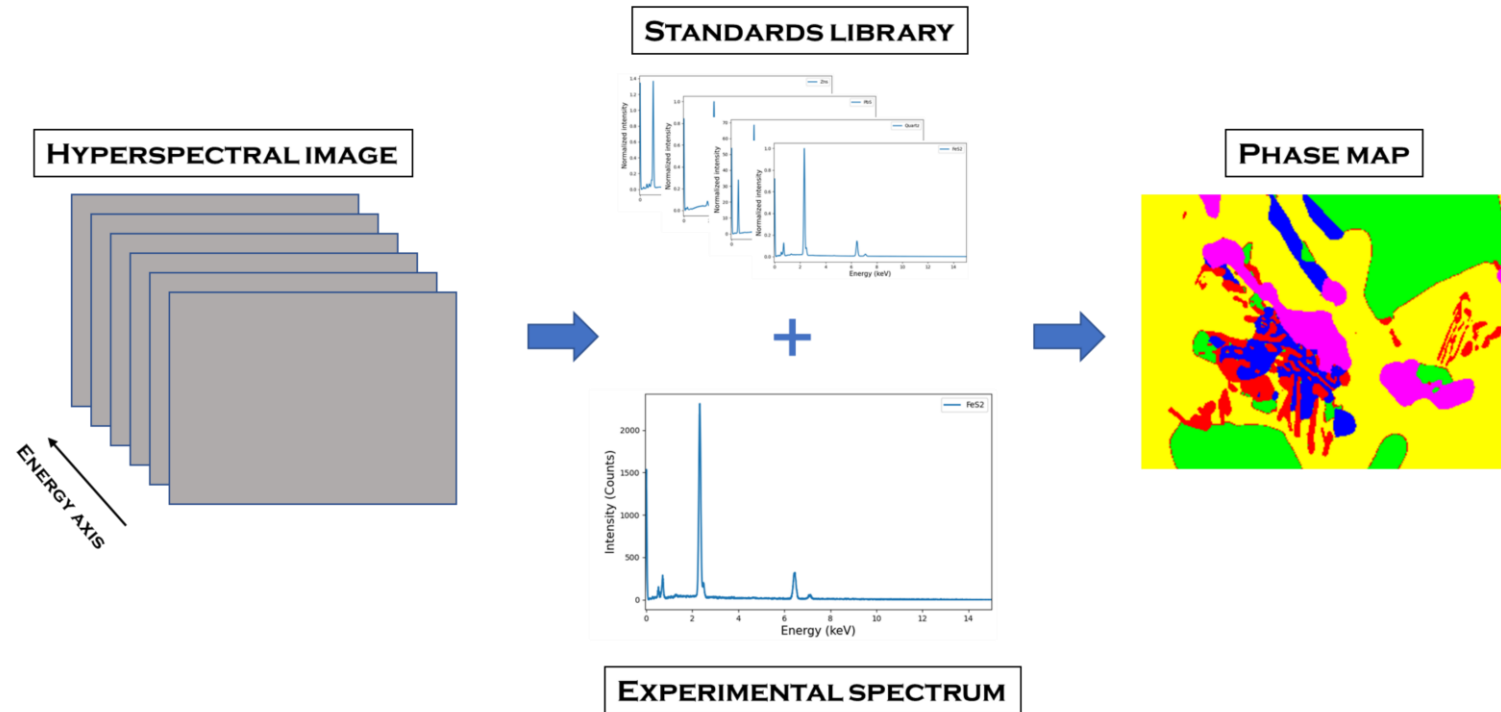
e



V

Fe

# Identification de Phases par Corrélation des Spectres EDS



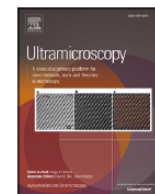




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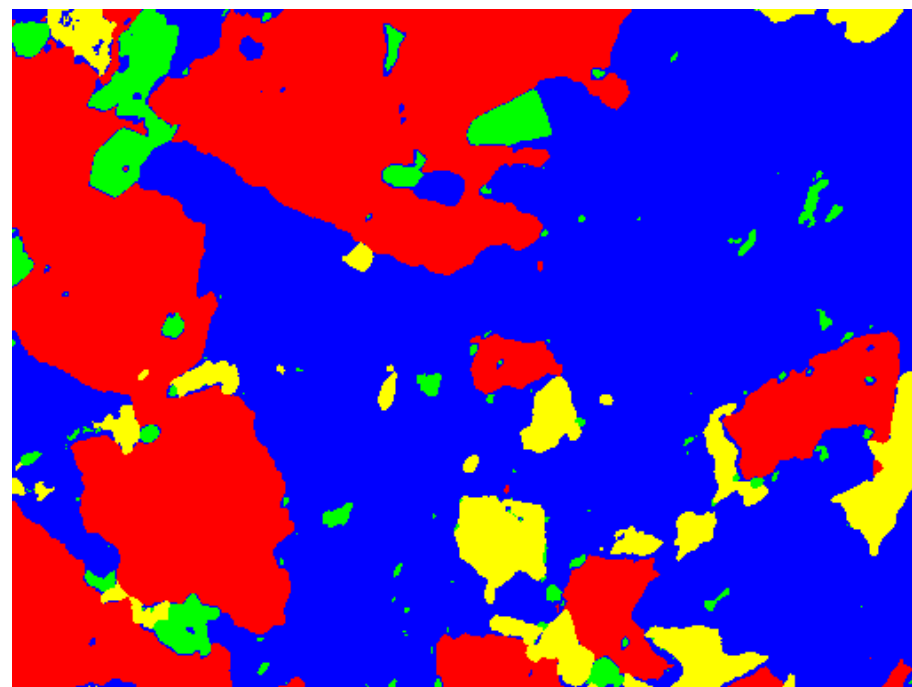
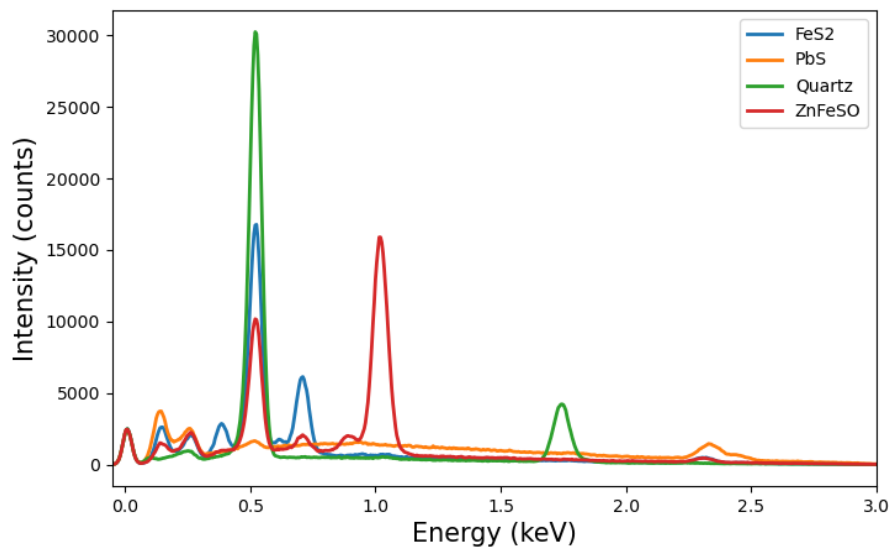


# Phase differentiation based on x-ray energy spectrum correlation with an energy dispersive spectrometer (EDS)

Nicolas Brodusch<sup>\*</sup>, Raynald Gauvin

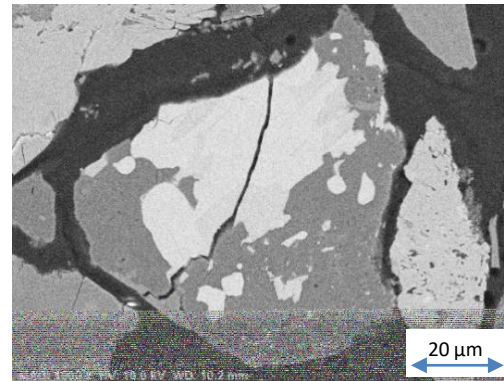
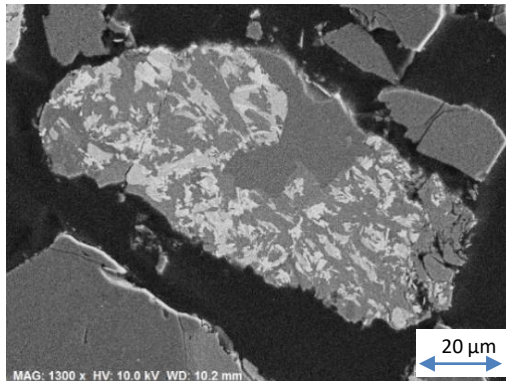
*McGill Electron Microscopy Research Group, Department of Mining and Materials Engineering, McGill University, Wong Building, 3610 University Street, Montréal, Québec H3A 0C5, Canada*

## Standards

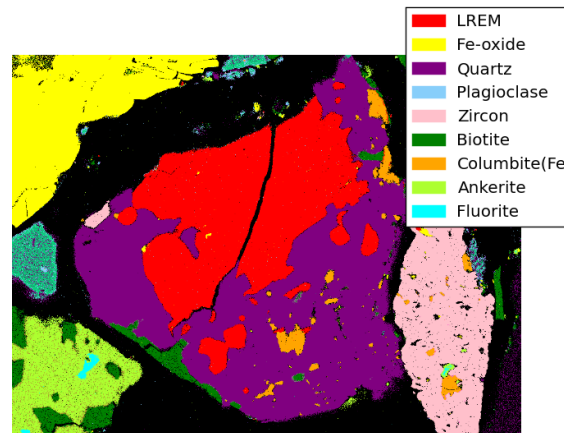
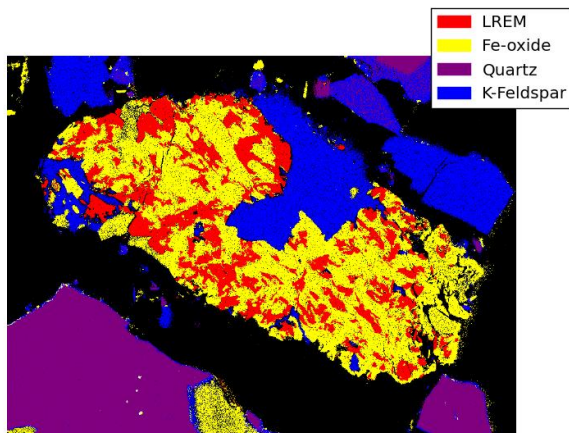




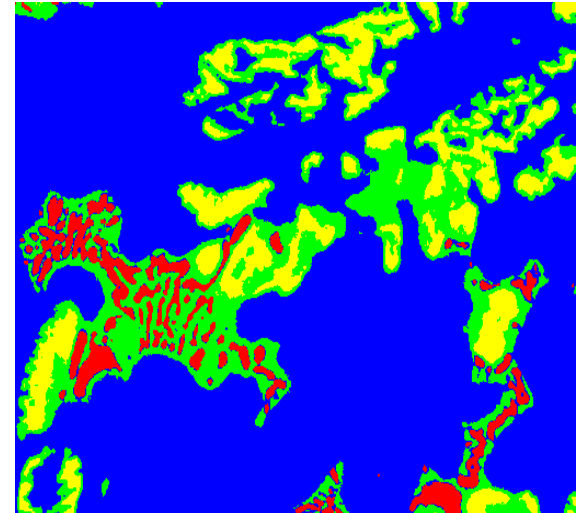
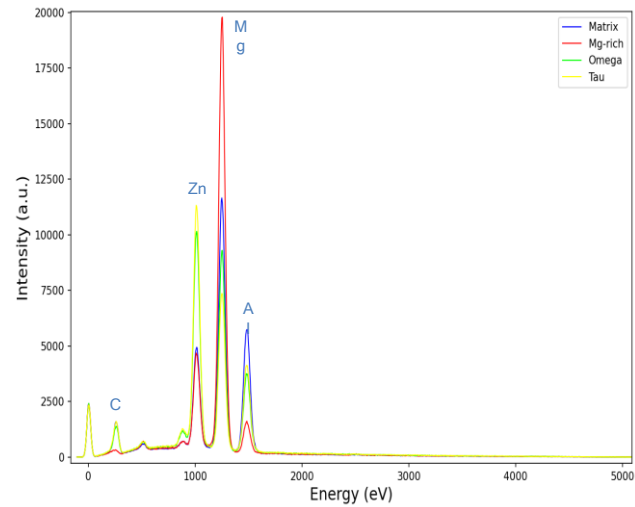
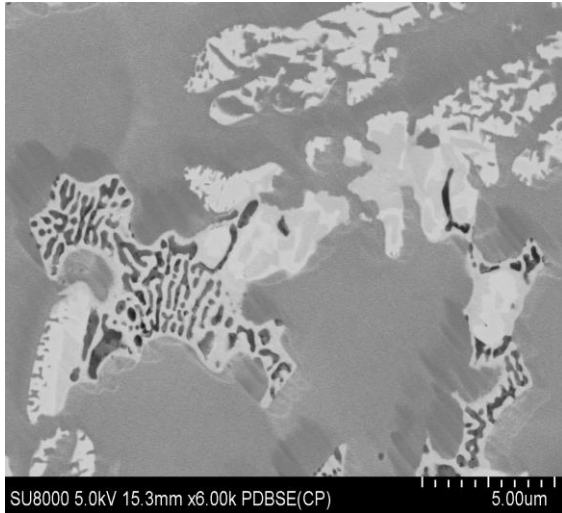
# Cartes des Phases haute Résolution



- Annular detector
- 10 kV, 20 min
- Magnification: 1500x



# Cast Al-Mg-Zn alloy, 5 keV



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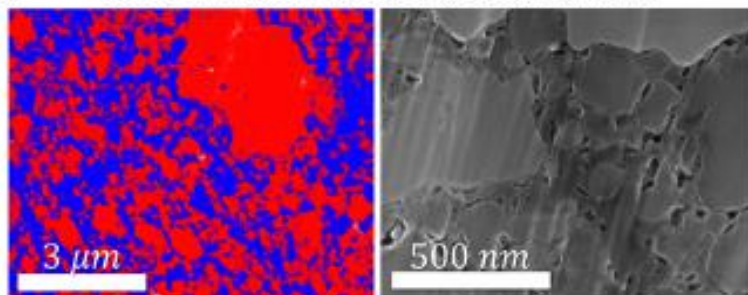
Cite this: DOI: 10.1039/d4ee00551a

# Nearly all-active-material cathodes free of nickel and cobalt for Li-ion batteries†

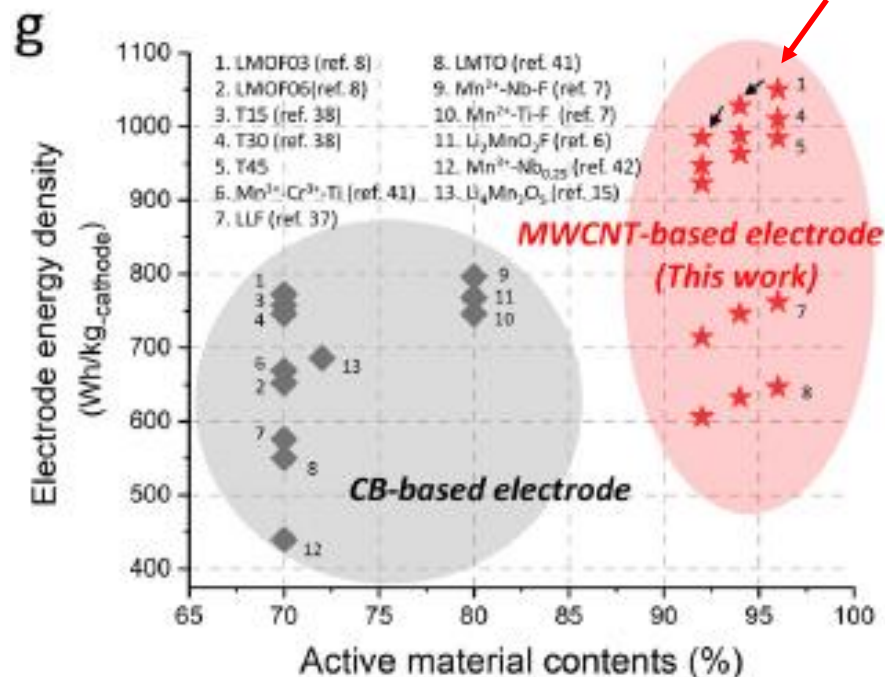
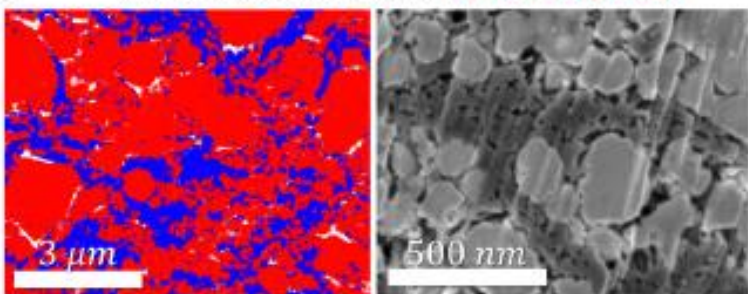
Eunryeol Lee,<sup>†a</sup> Dae-Hyung Lee,<sup>†ab</sup> Stéphanie Bessette,<sup>c</sup> Sang-Wook Park,<sup>ab</sup> Nicolas Brodusch,<sup>c</sup> Gregory Lazaris,<sup>c</sup> Hojoon Kim,<sup>ab</sup> Rahul Malik,<sup>d</sup> Raynald Gauvin,<sup>c</sup> Dong-Hwa Seo<sup>†\*ab</sup> and Jinhyuk Lee<sup>†\*c</sup>

1.2 keV

**a** LMOF [90:5(MWCNT):5] (before cycling)

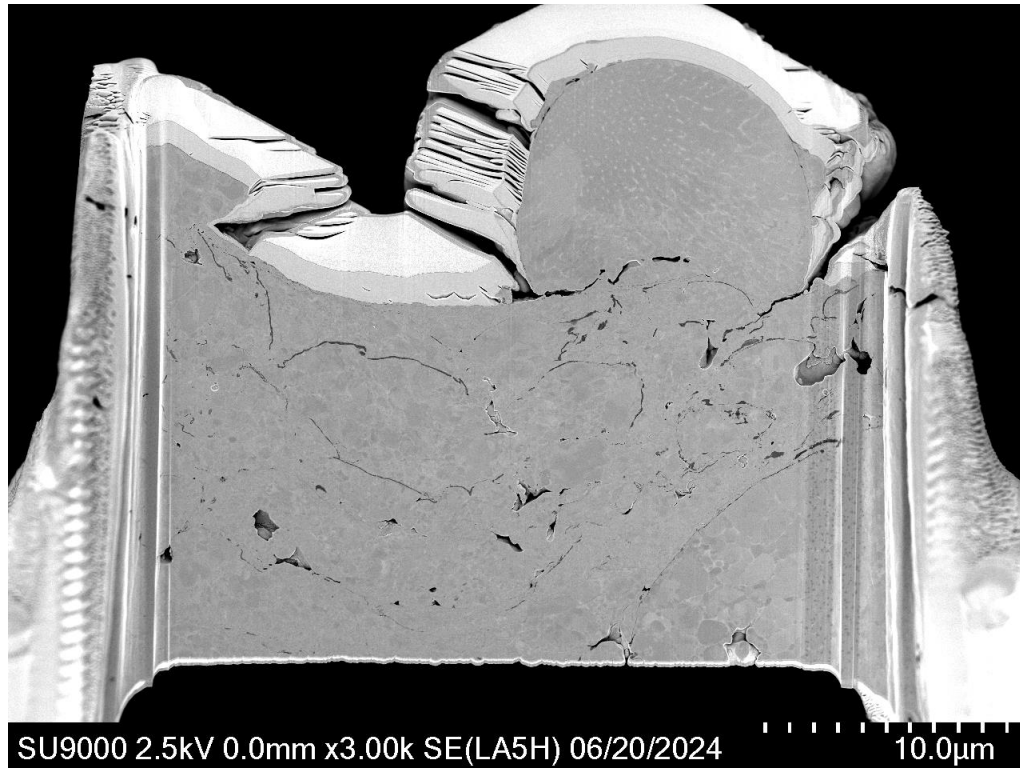


**b** LMOF [90:5(MWCNT):5] (after 5 cycles)



# Pulvérisation Thermique d'un Super- Alliage de Ni

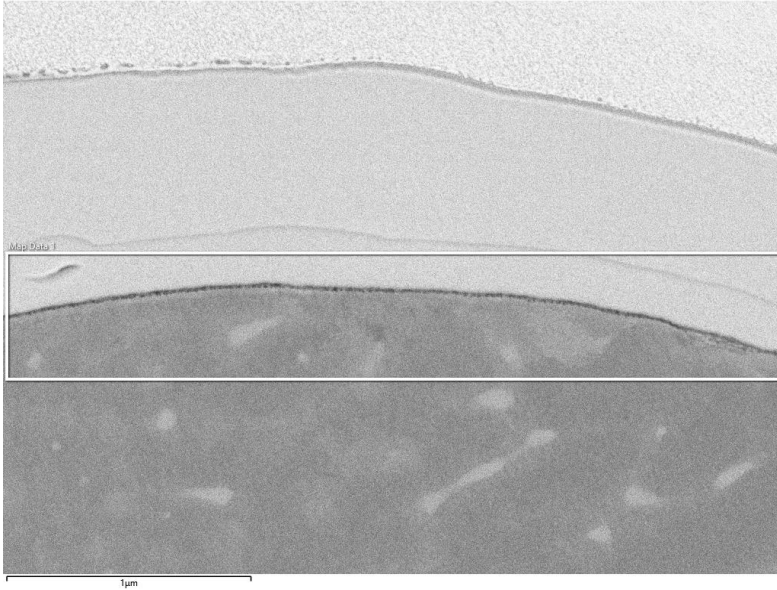
Lift-Out Massif par FIB-SEM (NX5000 FIB, SU9000EA – 2.5 keV)



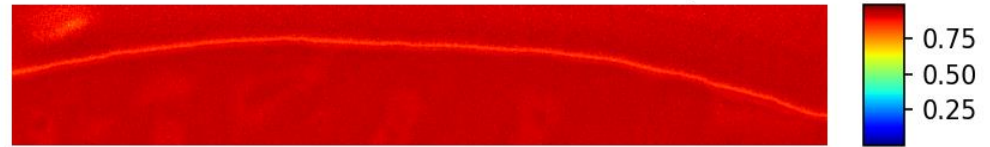


# NX5000 FIB, SU9000EA – 2.5 keV

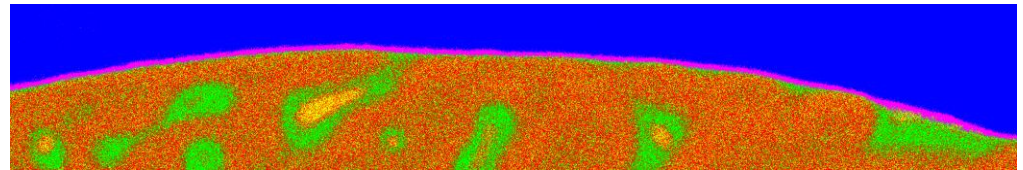
Electron Image 1



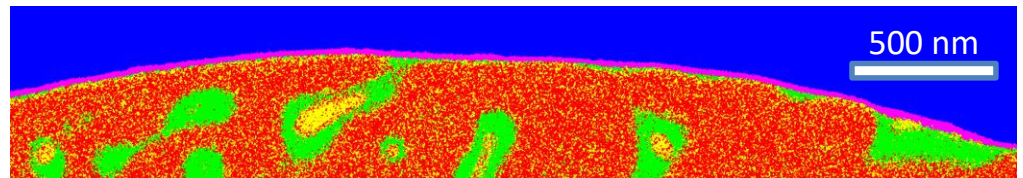
Best Cross Correlation Coefficient Map



Raw

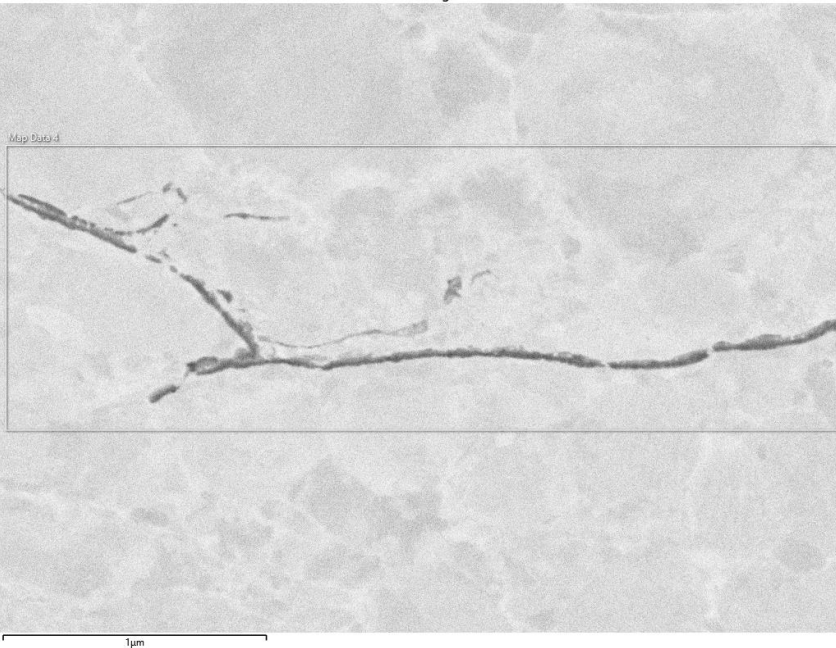


Smoothed



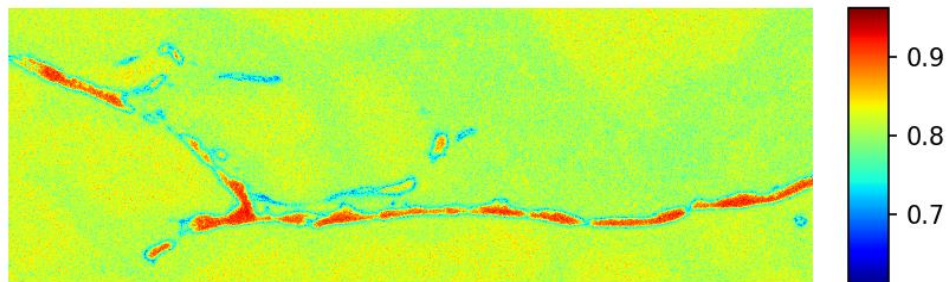
- Phase Al-rich
- Phase Ni-rich
- Phase oxide
- Phase Cr-rich
- FIB Ga-C

Electron Image 4

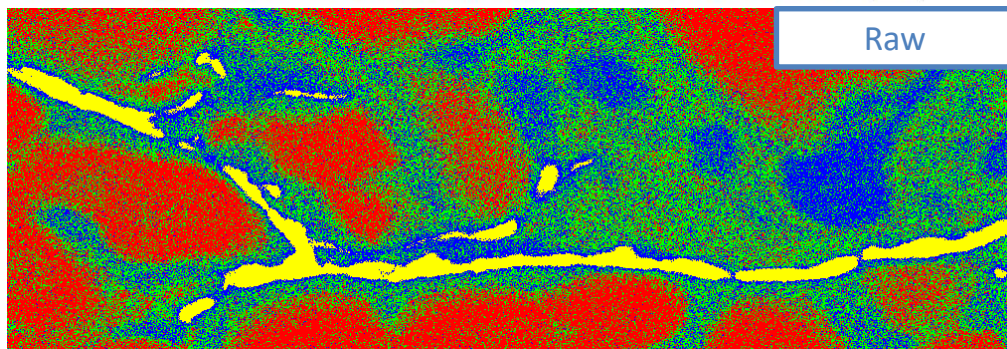


- Phase Ni-rich
- Phase oxide
- Phase Cr-rich
- Phase Ni-Cr rich

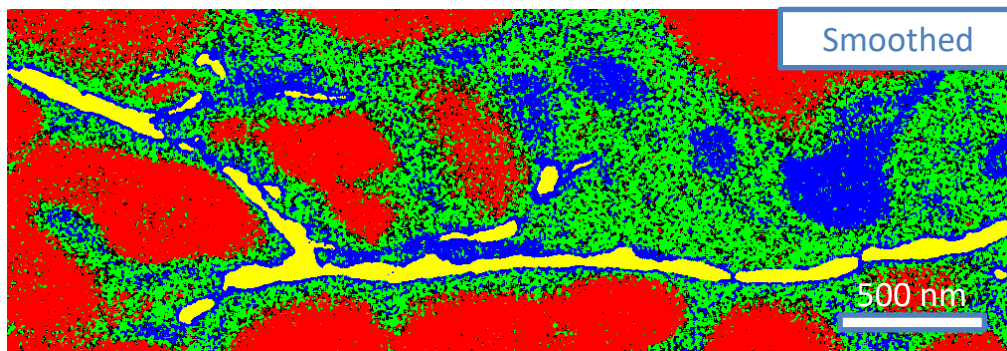
Best Cross Correlation Coefficient Map



Raw



Smoothed





memrg.com

